



DF-630

PARTS LIST

Published in Oct.'02
5HB70770

NOTE

1.Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	5HB10010	STAPLE FOR 100 SHEETS	DF-630	60Hz	1

2.Service calls and freight will be charged separately.

Parts List

DF-630

— CONTENTS —

FIG.1	DF-630 (1)	2	FIG.11	DF-630 (11)	22
FIG.2	DF-630 (2)	4	FIG.12	DF-630 (12)	24
FIG.3	DF-630 (3)	6	FIG.13	DF-630 (13)	26
FIG.4	DF-630 (4)	8	FIG.14	DF-630 (14)	28
FIG.5	DF-630 (5)	10	FIG.15	DF-630 (15)	30
FIG.6	DF-630 (6)	12	FIG.16	DF-630 (16)	32
FIG.7	DF-630 (7)	14	FIG.17	DF-630 (17)	34
FIG.8	DF-630 (8)	16	FIG.18	DF-630 (18)	36
FIG.9	DF-630 (9)	18	FIG.19	DF-630 (19)	38
FIG.10	DF-630 (10)	20	FIG.20	DF-630 (20)	40
			• INDEX		42

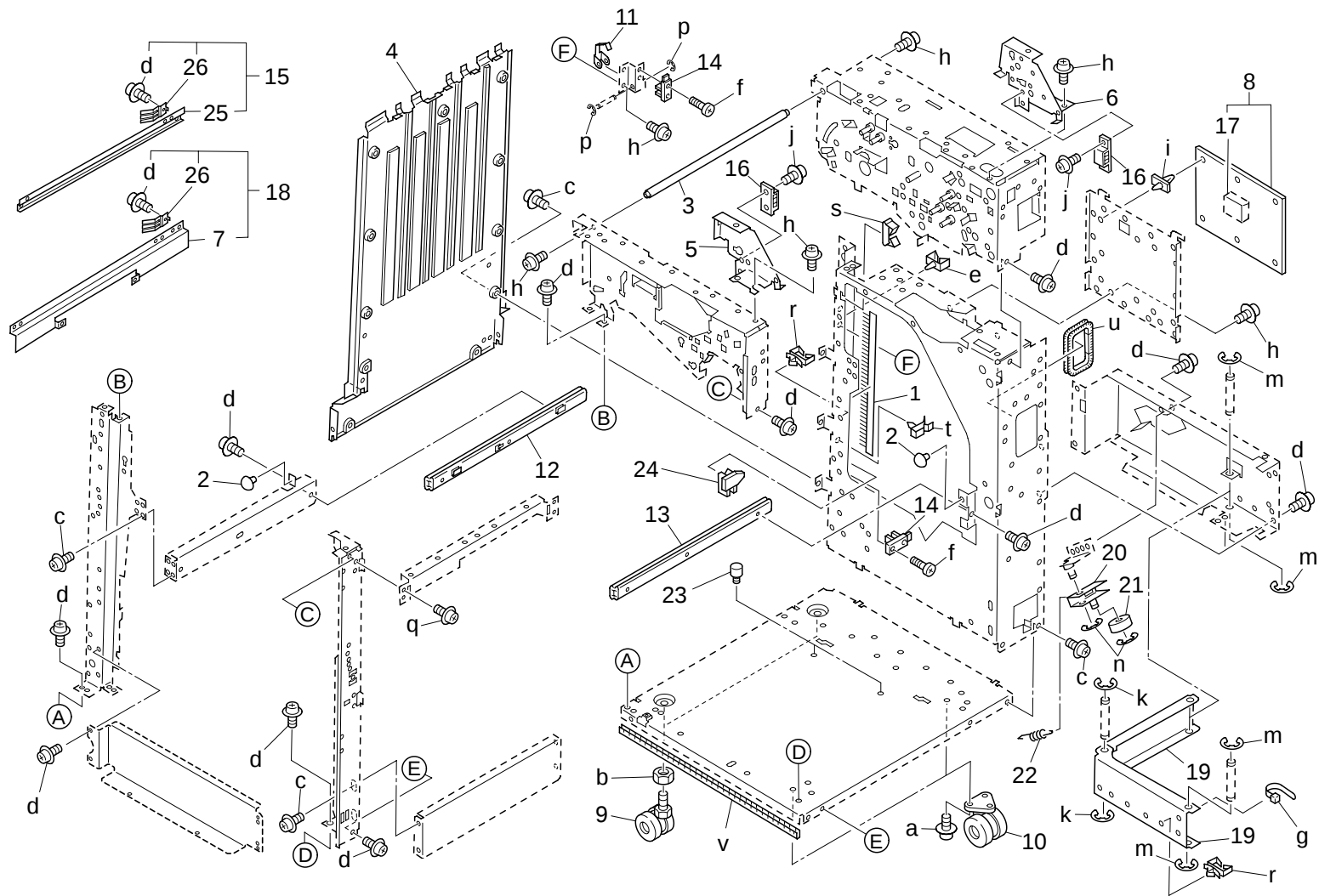


FIG. 1 DF-630 (1)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A909330	NEUTRALIZING BLUSH	a-5A912150
2	5C511170	STOPPER RUBBER	b-5A912200
3	5A907640	REGULATION SHAFT	c-5C331630
4	5C410080	PAPER EXIT PRESSURE PLATE	d-5A807460
5	5HB10170	PAPER EXIT SIDE PLATE/FRONT	e-5A807910
6	5HB10180	PAPER EXIT SIDE PLATE/REAR	f-5A809700
7	5A907221	MAIN MT PLATE	g-5A810740
8	5HB10060	CONTROL UNIT	h-5A807450
9	5C410170	CARRIAGE ROLLER/1	i-5A912660
10	5A907270	CARRIAGE ROLLER/R	j-5A809690
11	5C410180	ACTUATOR/1	k-5A808630
12	5C410160	SLIDE RAIL/LEFT	m-5A808640
13	5C410150	SLIDE RAIL/RIGHT	n-5A807490
14	5HA11390	PHOTO SENSOR	p-5A825670
15	5C411650	MAIN MOUNT PLATE/UPPER	q-5A808370
16	5A822060	MAGNET CATCH	r-5A912260
17	5HB11510	ROM ASSEMBLY	s-5A814230
18	5C411660	MAIN MOUNT PLATE/LOWER	t-5A811610
19	5C410110	WIRING GUIDE ARM	u-5A823610
20	5C511180	LOCK LEVER	v-5A807930
21	5C511130	ROLLER	
22	5C410140	LOCK SPRING	
23	5C511220	CAM FOLLOWER SLIDE SCREW	
24	5HB10070	SENSOR PROTECT BLOCK	
25	5A907091	CONNECTING STAY	
26	5D510310	MAIN BODY FIXING PLATE/1	

FIG. 2 DF-630 (2)

5HB

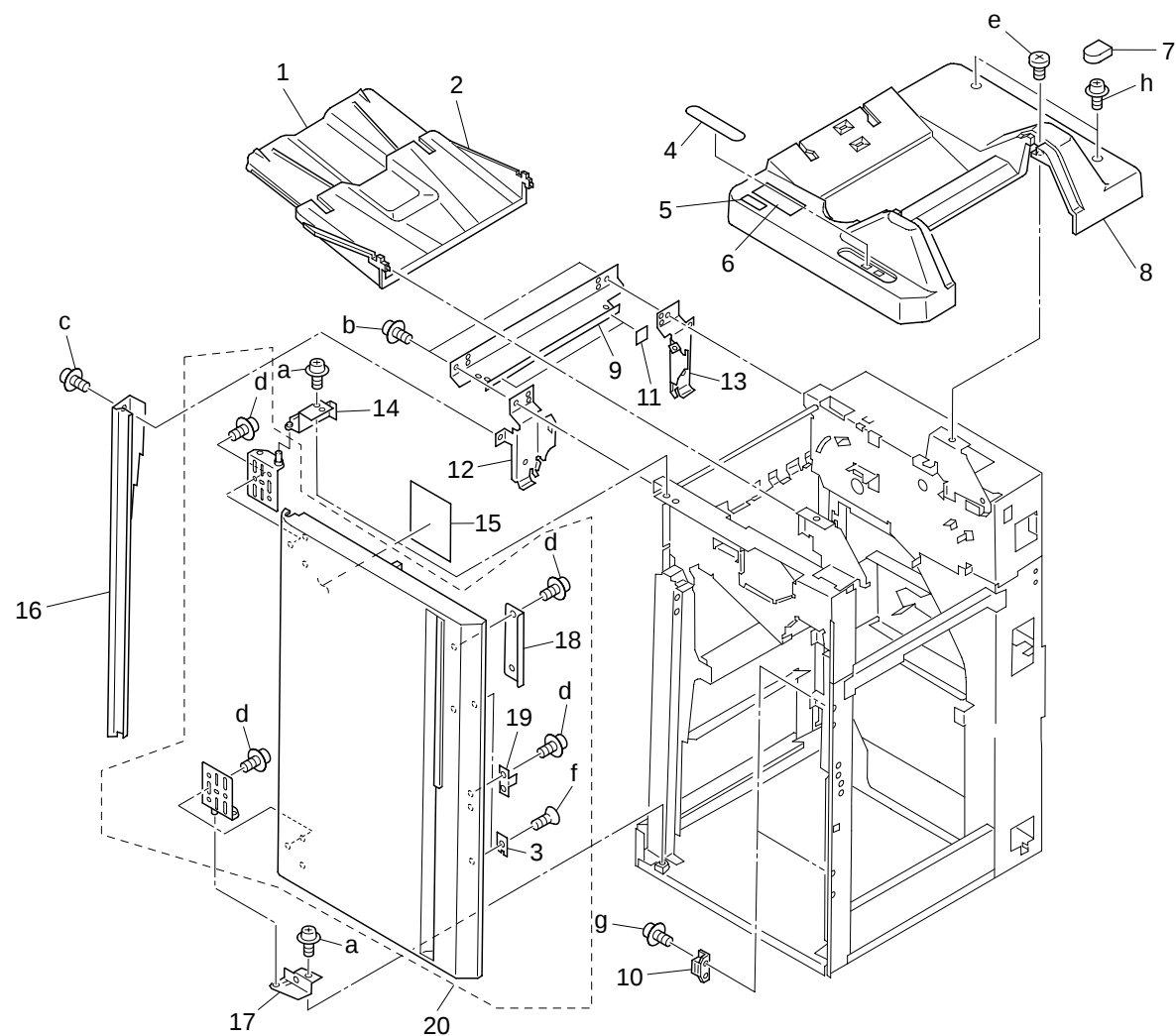


FIG. 2 DF-630 (2)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5C511240	PAPER EXIT TRAY/2	a-5A807460
2	5C511230	PARER EXIT TRAY/1	b-5C331630
3	5A808530	MAGNET PLATE	c-5C331390
4	5C510070	SEAL	d-5A808380
5	5HB11540	CAUTION LABEL/A	e-5A809280
6	5HB11530	CAUTION LABEL/C	f-5A912180
7	5A808710	SCREW COVER	g-5A912140
8	5C510030	UPPER PLATE	h-5A810200
9	5C410230	SIDE COVER/UPPER	
10	5A813710	MAGNET CATCH	
11	5A823820	STICK MATERIAL	
12	5C410240	SIDE COVER/RIGHT	
13	5C410250	SIDE COVER/LEFT	
14	5C410260	HINGE PLATE/UPPER	
15	5HB10820	JAM HANDLING LABEL	
16	5C510050	SIDE COVER /FRONT	
17	5C410270	HINGE PLATE/LOWER	
18	5HB10870	HANDLE	
19	5A907720	ACTUATOR	
20	5HB10880	FRONT DOOR ASSEMBLY	

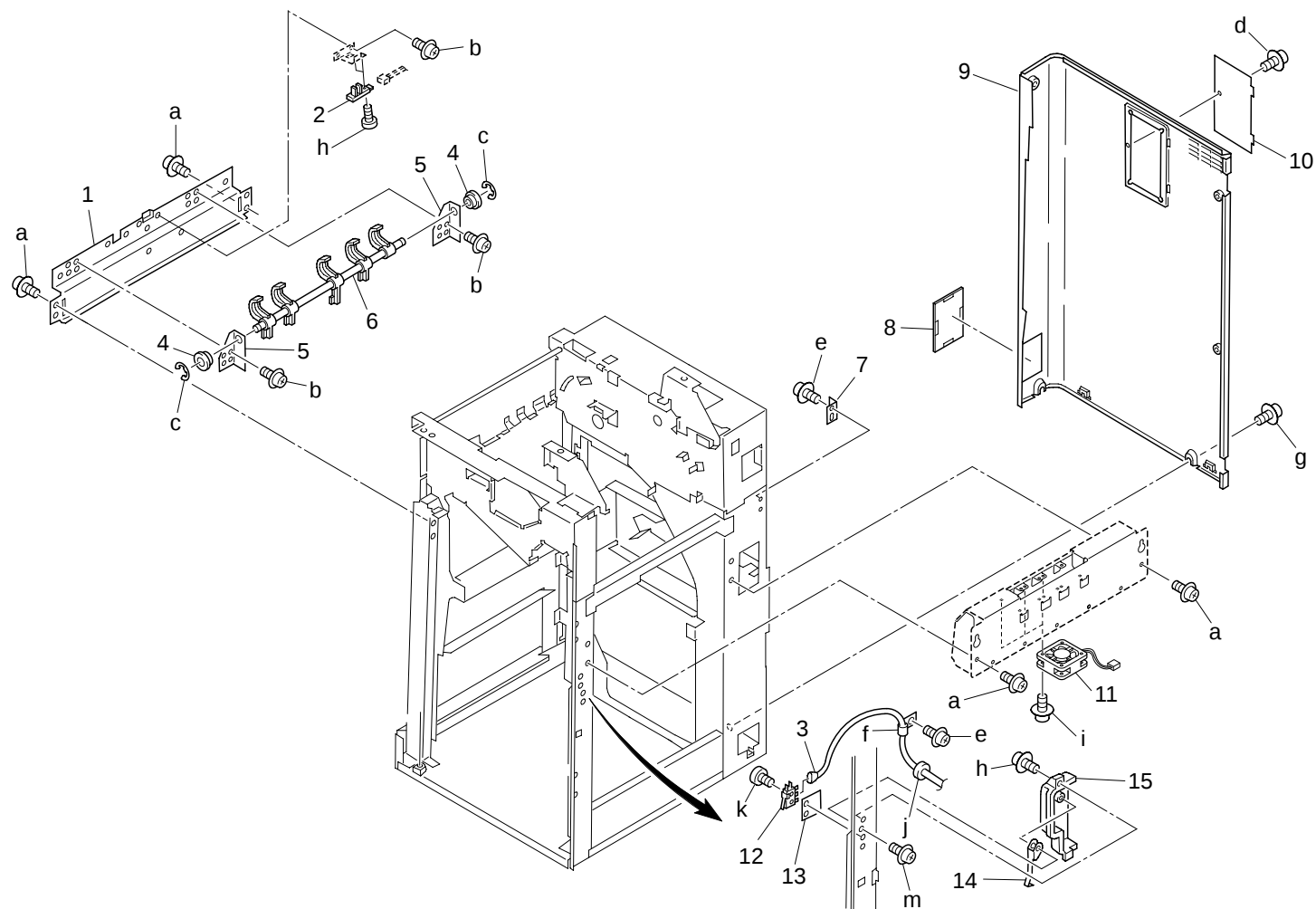


FIG. 3 DF-630 (3)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A907131	SLIDE STAY/A	a-5A807460
2	5HA11390	PHOTO SENSOR	b-5HA50050
3	5C411370	FNS WIRING/D	c-5A808630
4	5A907330	DRIVEN SHAFT HOLDER	d-5A808370
5	5A907340	SUPPORT PLATE/A	e-5A807450
6	5C410100	PAPER EXIT UP-DOWN ACTUATOR	f-5A912250
7	5HB10100	REAR MOUNTING PLATE	g-5C331390
8	5A808200	KEY COUNTER LID	h-5A809700
9	5C510060	REAR COVER	i-5C331520
10	5A808170	EXTERNAL AUX PANEL	j-5HA50520
11	5HA10440	MAIN BODY FAN MOTOR	k-5A912110
12	5C710620	INTER LOCK SWITCH	m-5A912160
13	5C511100	SWITCH INSULATING SHEET	
14	5BA08000	ACTUATOR	
15	5A907150	COVER	

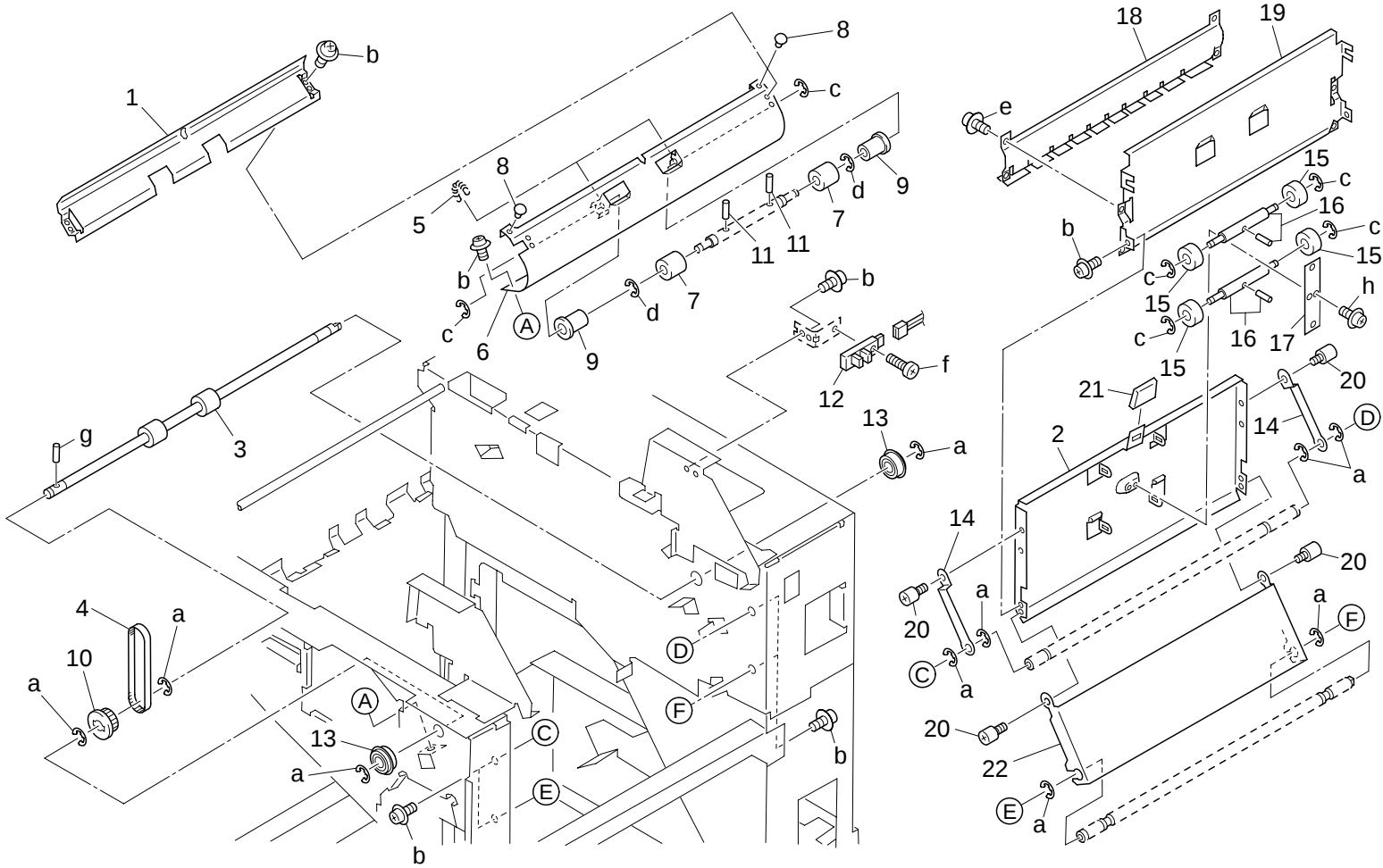


FIG. 4 DF-630 (4)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB11190	CONVEYANCE GUIDE PLATE/3	a-5A808640
2	5HB11150	PAPER EXIT GUIDE PLATE/A	b-5A807450
3	5C410950	CONVEYANCE DRIVING ROLLER/A	c-5A808630
4	5C411250	BELT/E(L=222)	d-5A808640
5	5C411040	CONVEYANCE PRESSURE SPRING	e-5A807440
6	5HB11180	CONVEYANCE GUIDE PLATE/2	f-5C331570
7	5C511090	DOUBLE FEED FIXED COLLAR	g-5HA50360
8	5A908030	STOPPER RUBBER	
9	5C411100	TENSION SHAFT HOLDER	
10	5C511210	DRIVING PULLEY/B(Z=24)	
11	5A824740	PIN(A)(2X12)	
12	5HA11390	PHOTO SENSOR	
13	5C319220	BALL BEARING(B)	
14	5C411000	OPEN-CLOSE/2	
15	5A908160	ENTRANCE ROLLER	
16	5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	
17	5HB10130	CONVEYANCE PRESSING SPRING/2	
18	5HB11170	CONVEYANCE GUIDE PLATE/1	
19	5HB11160	PAPER EXIT GUIDE PLATE/C	
20	5A816830	STEPPED SCREW(M3X4)	
21	5C710710	OPEN-CLOSE LEVER	
22	5C410990	OPEN-CLOSE LEVER/1	

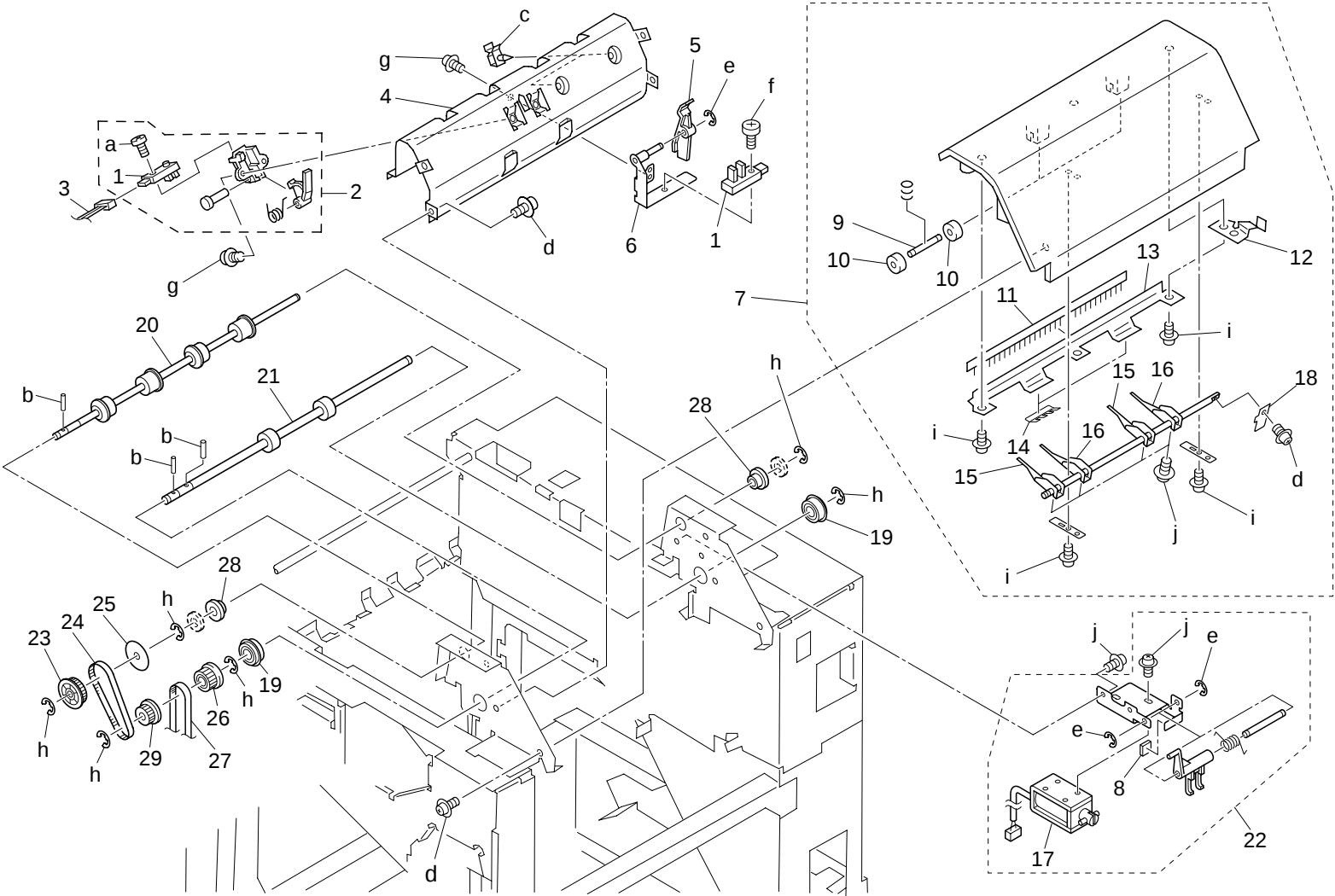


FIG. 5 DF-630 (5)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HA11390	PHOTO SENSOR	a-5HA50220
2	5HB11260	EXIT SENSOR ASSEMBLY	b-5HA50360
3	5HB11480	FNS WIRING/B	c-5A818080
4	5HB11210	PAPER EXIT GUIDE PLATE/D	d-5A807440
5	5HB10160	PAPER EXIT DETECTING ACTUATOR	e-5A808630
6	5HB10240	SENSOR MOUNTING PLATE ASSEMBLY	f-5A817290
7	5HB11200	PAPER EXIT COVER ASSEMBLY	g-5A809690
8	5A823820	STICK MATERIAL	h-5A808640
9	5A907620	SHAFT/LOWER	i-5A808380
10	5A818950	PAPER EXIT DRIVEN ROLLER (B)	j-5A807450
11	5A909330	NEUTRALIZING BLUSH	
12	5C410980	EARTH PLATE	
13	5C410970	NEUTRALIZING PLATE	
14	5HB11220	GUIDE SHEET	
15	5HB10200	PAPER EXIT PRESSING PLATE/1	
16	5HB10210	PAPER EXIT PRESSING PLATE/2	
17	5A909160	SOLENOID ASS'Y	
18	5HB10190	PAPER EXIT PRESSING LEVER	
19	5C319220	BALL BEARING(B)	
20	5HC10050	PAPER EXIT ROLLER/B	
21	5HB10220	PAPER EXIT ROLLER/A	
22	5HB10230	SOLENOID ASSEMBLY	
23	5HB11390	DRIVE PULLEY/A	
24	5HB11460	PAPER EXIT DRIVING BELT/C	
25	5HB10310	BELT HOLDER	
26	5C511210	DRIVING PULLEY/B(Z=24)	
27	5C411250	BELT/E(L=222)	
28	5A820190	ADU CONVEYANCE SHAFT HOLDER	
29	5HB10250	PAPER EXIT DRIVING PULLEY/C	

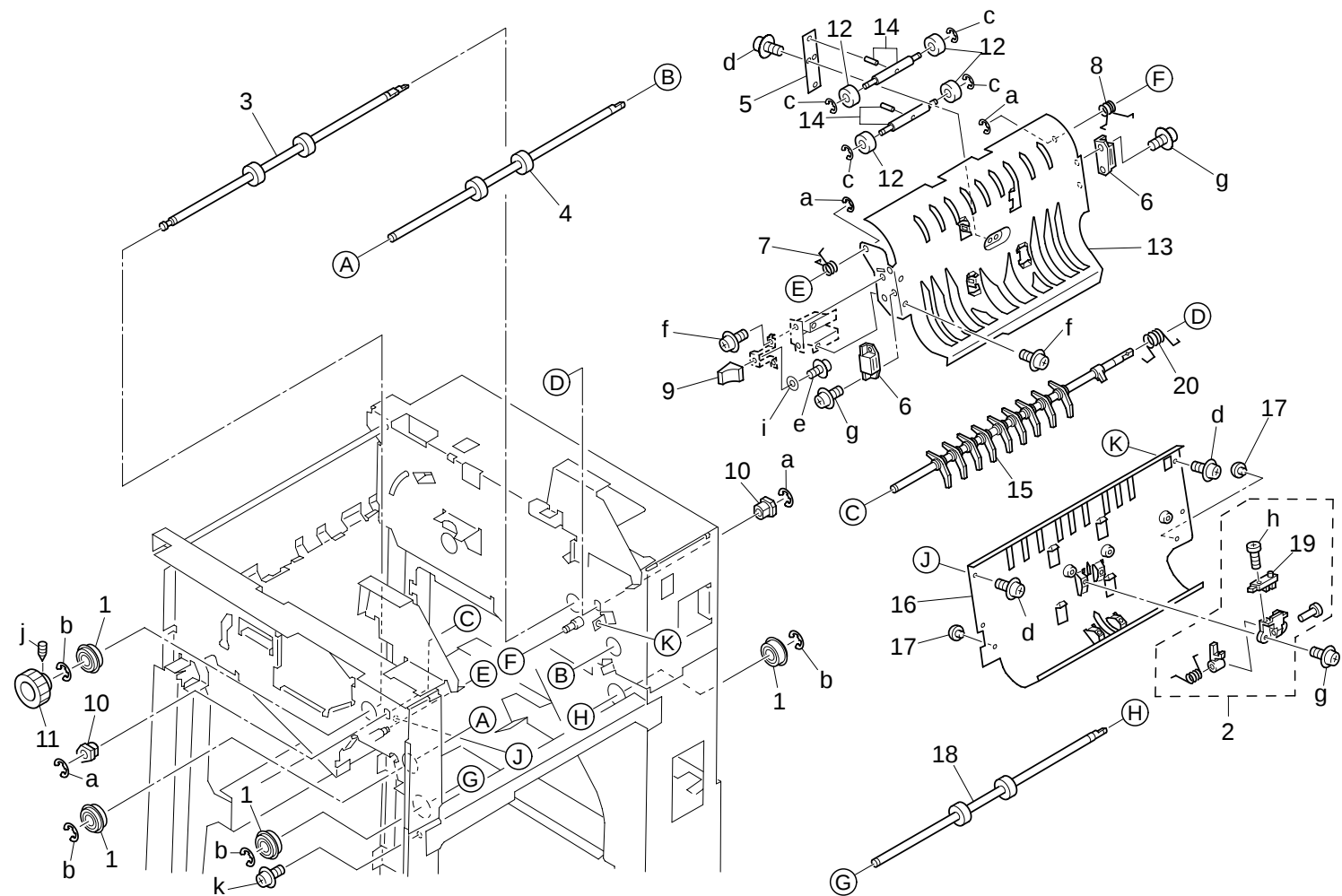


FIG. 6 DF-630 (6)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5C319220	BALL BEARING(B)	a-5A808640
2	5HB11350	DETECTING SENSOR/2	b-5A807490
3	5HC10040	CONVEYANCE ROLLER/C	c-5A812850
4	5HB11100	CONVEYING ROLLER/B	d-5A807440
5	5C410790	CONVEYANCE PRESSURE SPRING	e-5A809280
6	5A825890	MAGNET CATCH	f-5A807450
7	5C410850	HINGE SPRING/C	g-5A809690
8	5C410860	HINGE SPRING/D	h-5A912170
9	5A908450	RELEASE LEVER KNOB	i-5A814200
10	5A811720	PAPER FEED DELIVERY SHAFT HOLDER	j-5C331800
11	5C511140	RELEASE KNOB	k-5C331630
12	5A908160	ENTRANCE ROLLER	
13	5HB11040	CONVEYANCE GUIDE PLATE/B	
14	5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	
15	5C410810	PAPER GUIDE PART	
16	5HB11030	CONVEYANCE GUIDE/A	
17	5A908030	STOPPER RUBBER	
18	5HB11090	CONVEYING ROLLER/A	
19	5HA11390	PHOTO SENSOR	
20	5A908590	SOLENOIDE SPRING	

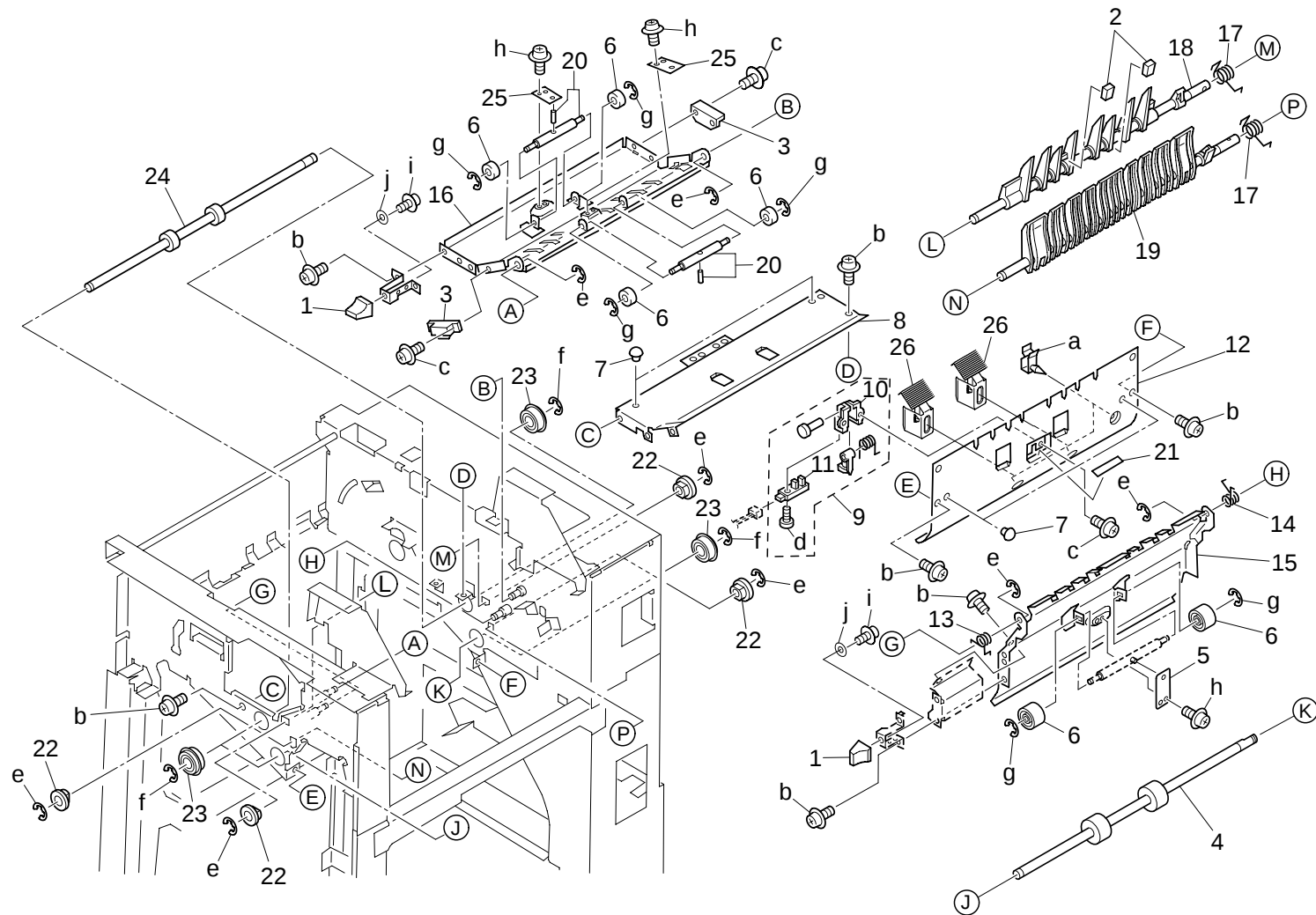


FIG. 7 DF-630 (7)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A908450	RELEASE LEVER KNOB	a-5A818080
2	5C410820	PRESSURE RUBBER	b-5A807450
3	5A813710	MAGNET CATCH	c-5A809690
4	5HB11120	CONVEYANCE DRIVING PLATE	d-5A912170
5	5HB11020	CONVEYANCE PRESSING SPRING/1	e-5A808640
6	5HB11340	DRIVEN ROLLER/B	f-5A807490
7	5A908030	STOPPER RUBBER	g-5A812850
8	5HB11060	CONVEYANCE GUIDE PLATE/D	h-5A807440
9	5HB11350	DETECTING SENSOR/2	i-5A809280
10	5C511280	SENSOR COVER	j-5A814200
11	5HA11390	PHOTO SENSOR	
12	5HB11080	CONVEYANCE GUIDE PLATE	
13	5A908830	HINGE SPRING/A	
14	5HB10110	HINGE SPRING/B	
15	5HB11070	CONVEYANCE GUIDE PLATE/E	
16	5HB11050	CONVEYANCE GUIDE PLATE/C	
17	5A908970	SOLENOID SPRING	
18	5A908960	GUIDE SHAFT/A	
19	5A908980	GUIDE SHAFT/B	
20	5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	
21	5HB10120	CONVEYANCE GUIDE SHEET/B	
22	5A811720	PAPER FEED DELIVERY SHAFT HOLDER	
23	5C319220	BALL BEARING(B)	
24	5HB11130	CONVEYANCE ROLLER/C	
25	5A908430	CONVEYANCE PRESSURE SPRING	
26	5HC10110	CONVEYANCE CLEANING BRUSH	

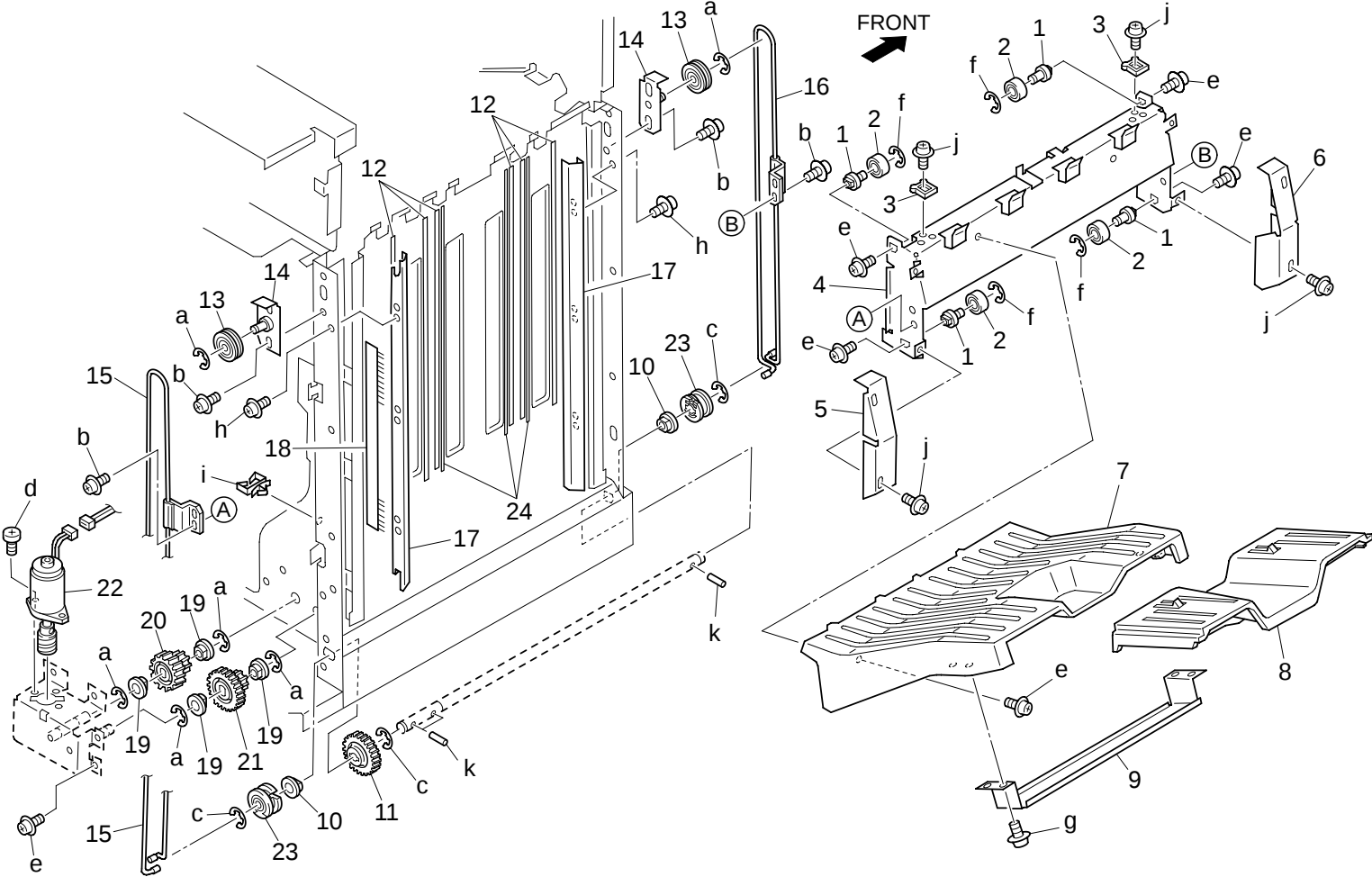


FIG. 8 DF-630 (8)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A909760	SLIDE SHAFT	a-5A807490
2	5A909770	ROLLER	b-5A809800
3	5C411610	SLIDE STOPPER/A	c-5A816190
4	5A909800	UP-DOWN STAY	d-5A815170
5	5A909820	UP-DOWN COVER/R	e-5A807460
6	5A909840	UP-DOWN COVER/F	f-5A816190
7	5C510010	PAPER EXIT UP-DOWN TRAY/1	g-5A809280
8	5C510020	PAPER EXIT UP-DOWN TRAY/2	h-5A807450
9	5C410050	PAPER EXIT REINFORCING STAY	i-5A811610
10	5C330980	DRIVING SLIDE SHAFT HOLDER(A)	j-5A808370
11	5A910020	UP-DOWN GEAR/C(Z=30)	k-5HA50380
12	5HB10150	PAPER EXIT STOPPER SHEET/2	
13	5A909910	TENSION PULLEY	
14	5A909920	TENSION PLATE ASS'Y	
15	5C410120	UP-DOWN WIRE/R	
16	5C410130	UP-DOWN WIRE/F	
17	5C410090	AUXILIARY PLATE	
18	5A909330	NEUTRALIZING BLUSH	
19	5A811470	METAL	
20	5A909970	UP-DOWN GEAR/A(Z=44,21)	
21	5A909980	UP-DOWN GEAR/B(Z=52,15)	
22	5C410210	MOTOR ASSEMBLY	
23	5A910000	UP-DOWN PULLEY	
24	5HB10140	PAPER EXIT STOPPER SHEET/1	

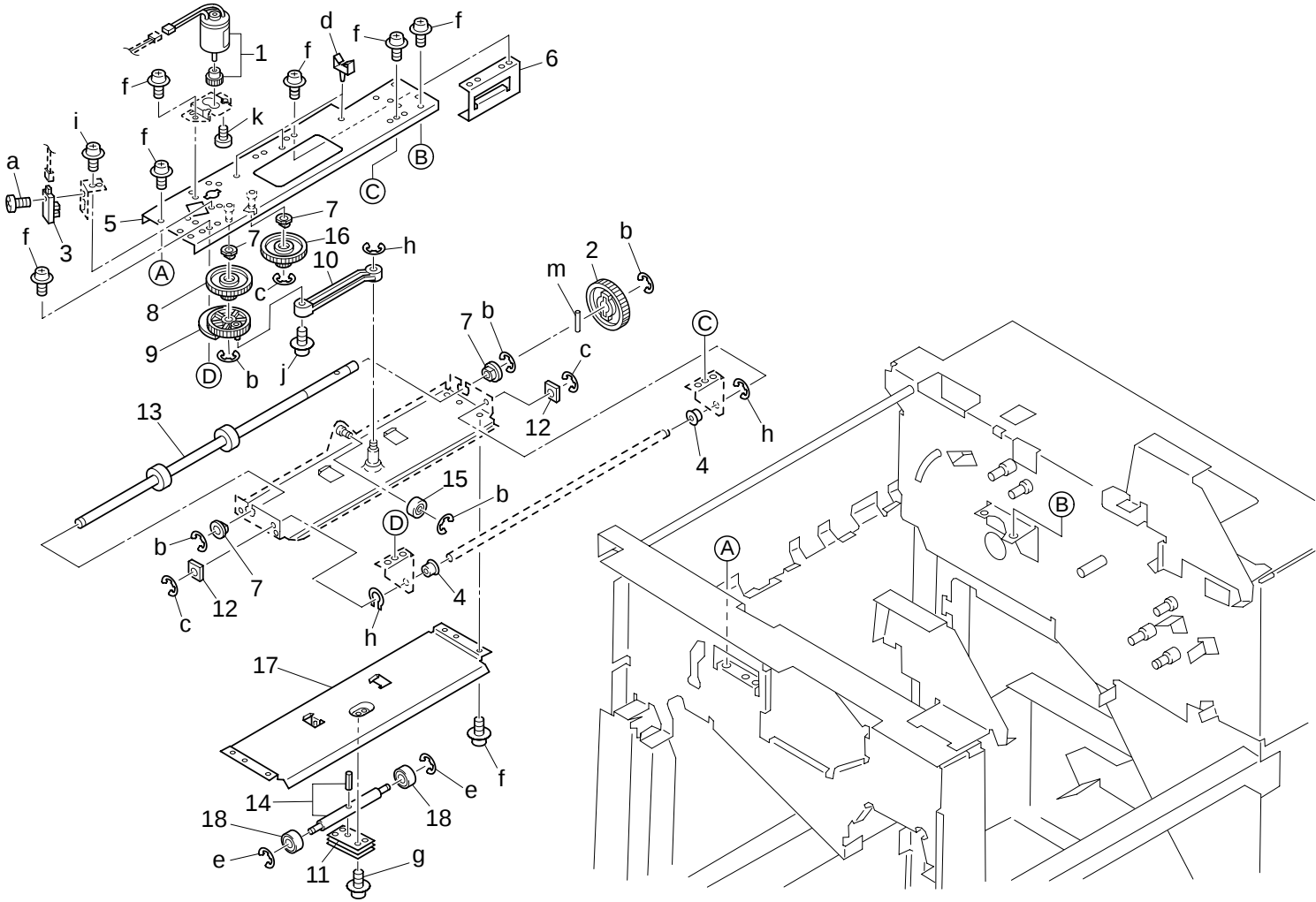


FIG. 9 DF-630 (9)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HC10010	SHIFT MOTOR A'SSY	a-5A809700
2	5HB10090	DRIVE GEAR/E(Z=30)	b-5A808640
3	5HA11390	PHOTO SENSOR	c-5A808630
4	5A908080	SHAFT HOLDER/A	d-5A912260
5	5A907940	EDGE SADDLE	e-5A812850
6	5C410020	GUIDE PLATE	f-5A807450
7	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	g-5A807440
8	5HB10260	SLIDE GEAR/D(Z=34/72)	h-5A807490
9	5C410070	SLIDE GEAR/B(Z=100)	i-5A810180
10	5A907990	SLIDE ARM	j-5A809280
11	5A908430	CONVEYANCE PRESSURE SPRING	k-5A912130
12	5A908120	STOPPER SHEET	m-5HA50370
13	5HB10080	CONVEYANCE SLIDE SHAFT	
14	5A910910	CONVEYANCE PRESSURE SHAFT ASSY	
15	5A908040	ROLLER	
16	5HB10270	SLIDE GEAR/E(Z=62/100)	
17	5HB11140	SLIDE PLATE/LOWER	
18	5A908160	ENTRANCE ROLLER	



FIG. 10 DF-630 (10)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB10940	SOLENOID ASSEMBLY	a-5A807450
2	5HB10920	PAPER EXIT ASSEMBLY	b-5A912170
3	5HB11230	SOLENOID MOUNTING PLATE	c-5A809690
4	5HB11250	SOLENOID SPRING	d-5A808640
5	5HB11240	SOLENOID LEVER	e-5A810180
6	5A811470	METAL	f-5A809280
7	5A907990	SLIDE ARM	g-5A807500
8	5A823820	STICK MATERIAL	h-5A808380
9	5A815900	PIN(B)(3X14)	i-5A807490
10	5A909250	PAPER EXIT CONVEYANCE SHAFT	j-5A811550
11	5A909260	PAPER EXIT SUPPORT SHAFT	
12	5A909270	PAPER EXIT ROLLER	
13	5A909620	PAPER EXIT GUIDE STAY/B	
14	5A909280	ROTARY STOPPER	
15	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	
16	5A909300	SHAFT HOLDER	
17	5A909310	PAPER EXIT PRESSURE SPRING	
18	5A909320	PAPER EXIT GUIDE STAY	
19	5A909330	NEUTRALIZING BLUSH	
20	5HB11280	STOPPER PAD/1	
21	5A909350	PAPER EXIT GUIDE SHEET	
22	5HB11290	STOPPER PAD/2	
23	5HB11270	STOPPER	
24	5HA11390	PHOTO SENSOR	
25	5HB10950	SENSOR COVER ASSEMBLY	
26	5HB10930	PAPER GUIDE PLATE/MIDDLE ASSEMBLY	

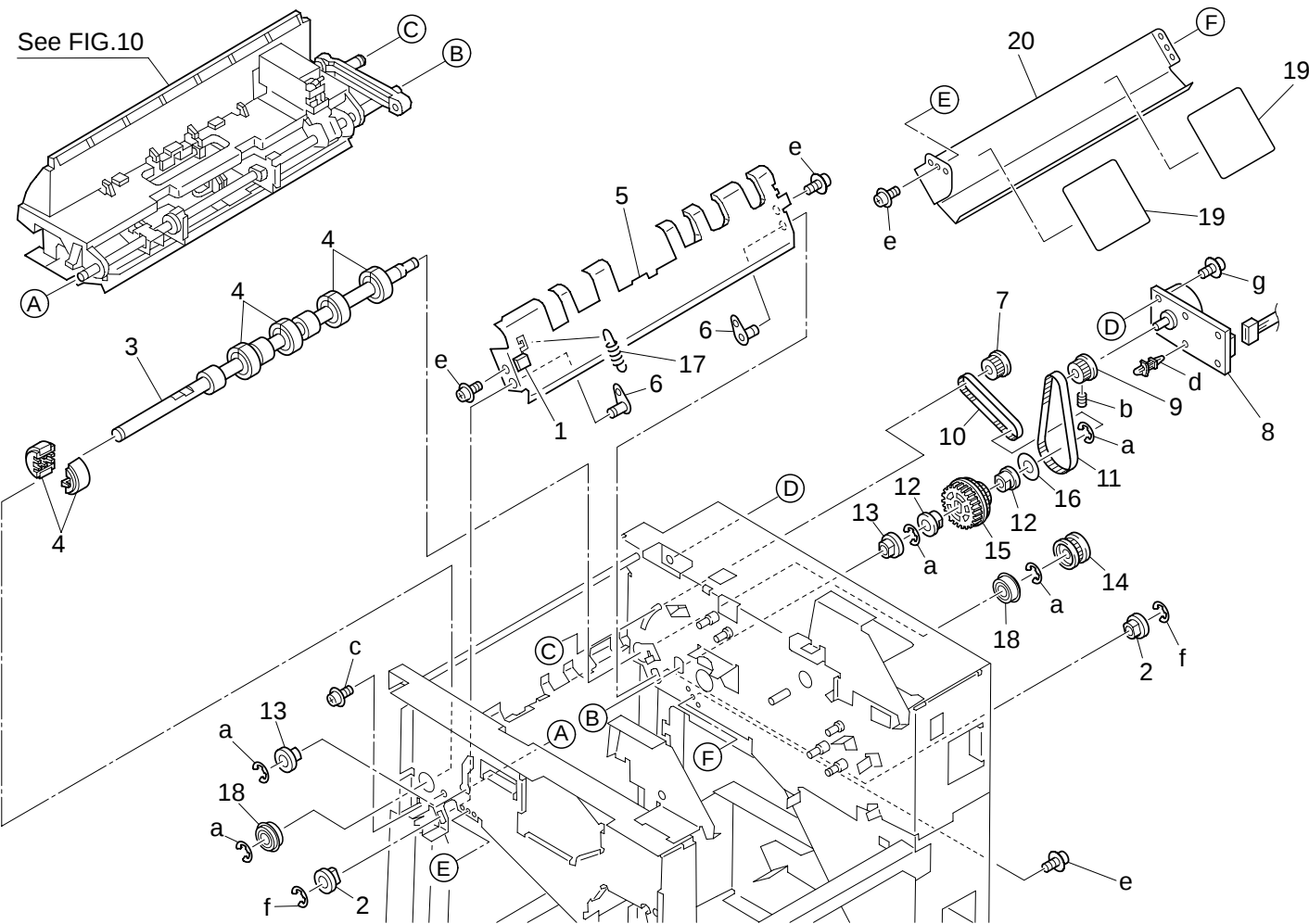


FIG. 11 DF-630 (11)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB11520	SENSOR STOPPER PART	a-5A807490
2	5A811720	PAPER FEED DELIVERY SHAFT HOLDER	b-5BA08980
3	5HB11300	PAPER EXIT DRIVING SHAFT	c-5BA08320
4	5A909420	PAPER EXIT ROLLER	d-5A809320
5	5HB11310	PAPER EXIT GUIDE PLATE	e-5A807450
6	5A909440	ROTARY DISK ASS'Y	f-5A808640
7	5A909461	PAPER EXIT PULLEY/A(Z=26)	g-5A815180
8	5C511290	PAPER FEED DRIVING MOTOR	
9	5A909480	MOTOR PULLEY(Z=16)	
10	5A909490	BELT/B(L=192)	
11	5C411260	BELT/F(L=315)	
12	5A909510	SHAFT HOLDER	
13	5A811470	METAL	
14	5A908190	DRIVING PULLEY/A	
15	5A909560	PAPER EXIT PULLEY/B(Z=40,52,26)	
16	5A909570	COLLAR/A	
17	5A909580	PAPER EXIT SPRING	
18	5C319220	BALL BEARING(B)	
19	5HB10980	PAPER EXIT GUIDE SHEET	
20	5HB11110	PAPER EXIT GUIDE PLATE/UPPER	

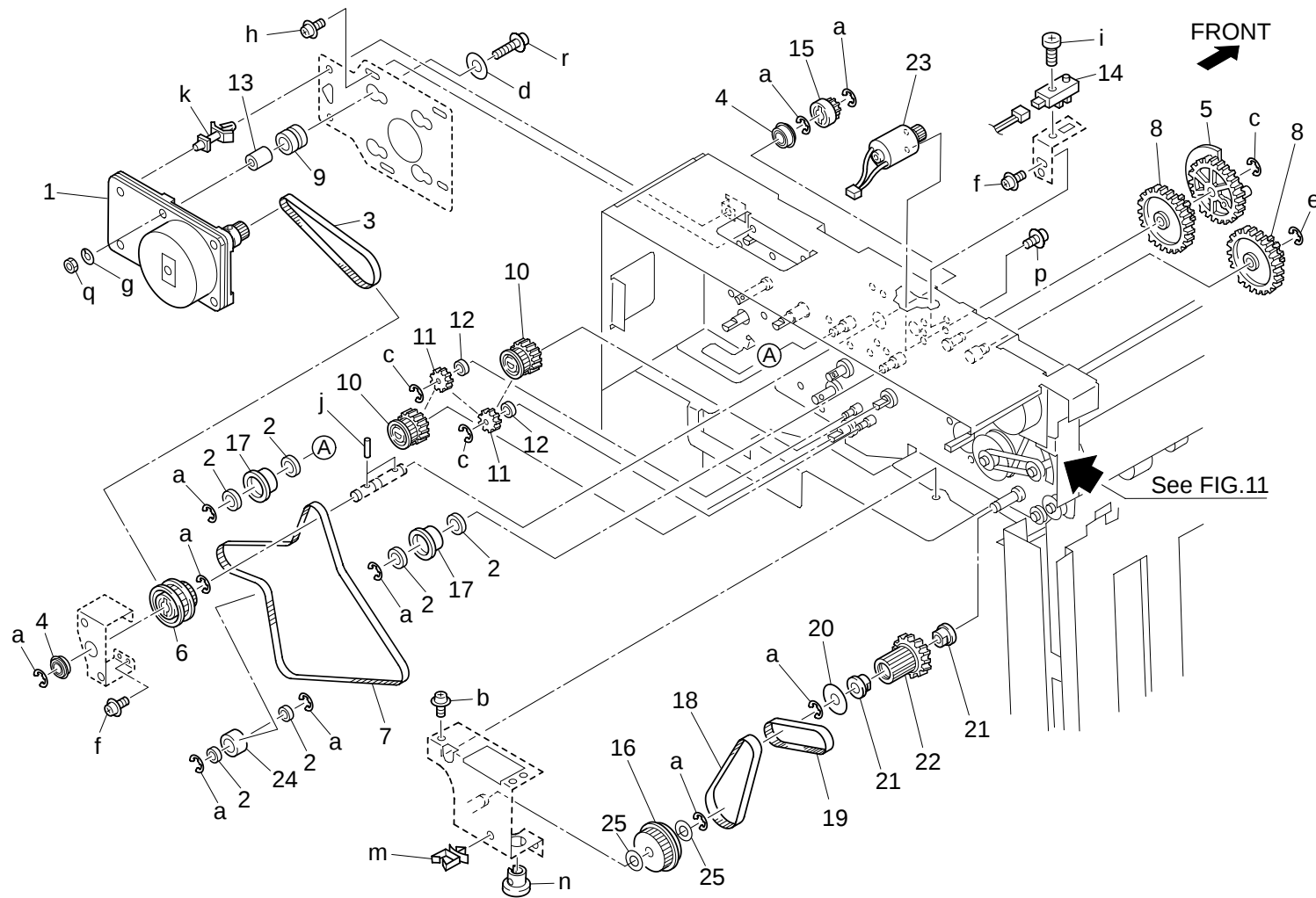


FIG. 12 DF-630 (12)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HC10060	CONVEYANCE MOTOR A'SSY	a-5A807490
2	5C319380	SHAFT HOLDER	b-5A807460
3	5HB11440	BELT/A(L=315)	c-5A808640
4	5C319220	BALL BEARING(B)	d-5HA50280
5	5C411160	SLIDE GEAR/A(Z=100)	e-5A808630
6	5HB11380	CONVEYANCE DRIVING PULLEY(Z=24/51)	f-5A807440
7	5HB11450	BELT/B(L=558)	g-5A818680
8	5A910360	PAPER EXIT GEAR(Z=100,20)	h-5A809690
9	5HB11370	BASE PLATE SUPPORT RUBBER	i-5A809700
10	5A910380	DRIVING PULLEY/D(Z=30,24)	j-5HA50370
11	5HB10960	GEAR /E(Z=20)	k-5A809310
12	5HC10070	ROLLING BEARING	m-5A912260
13	5HB11360	SLEEVE	n-5HA50510
14	5HA11390	PHOTO SENSOR	p-5A912120
15	5C411200	DRIVE CONNECTING GEAR(Z=18)	q-5HA50270
16	5HB11550	PAPER PULLEY	r-5C331650
17	5HB10910	TENSION ROLLER/A	
18	5C411300	PAPER EXIT DRIVING BELT/B(L=267)	
19	5A909540	BELT/E(L=180)	
20	5A909570	COLLAR/A	
21	5A909510	SHAFT HOLDER	
22	5C411150	DRIVING PULLEY/A(Z=40/24)	
23	5A907900	SHIFT MOTOR ASS'Y	
24	5HB10900	BELT TENSION ROLLER	
25	5HB10280	SHAFT HOLDER/2	

FIG. 13 DF-630 (13)

5HB

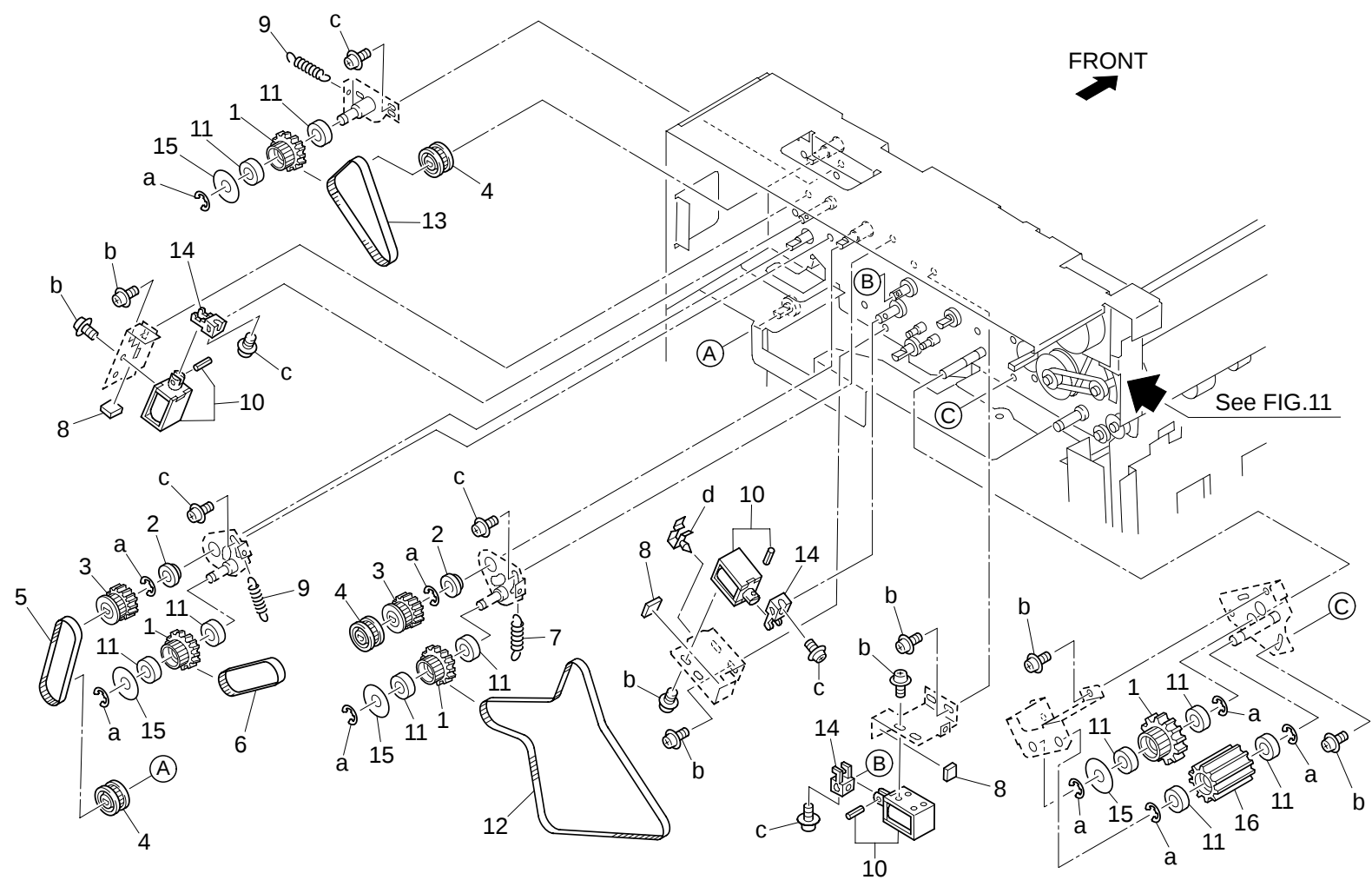


FIG. 13 DF-630 (13)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB11400	DRIVE PULLEY/C(Z=24)	a-5A807490
2	5C319220	BALL BEARING(B)	b-5A810180
3	5C511160	DRIVING PULLEY/C(Z=30/24)	c-5A807450
4	5A908190	DRIVING PULLEY/A	d-5A811610
5	5C411230	BELT/D(L=228)	
6	5C411240	BELT/C(L=207)	
7	5C510080	BELT TENSION SPRING	
8	5A823820	STICK MATERIAL	
9	5A910240	SPRING	
10	5A908220	FNS SOLENOIDE ASS'Y	
11	5C319380	SHAFT HOLDER	
12	5HB11450	BELT/B(L=558)	
13	5C411300	PAPER EXIT DRIVING BELT/B(L=267)	
14	5A908200	SOLENOIDE LEVER	
15	5A909570	COLLAR/A	
16	5HB11430	IDLING GEAR(Z=24)	

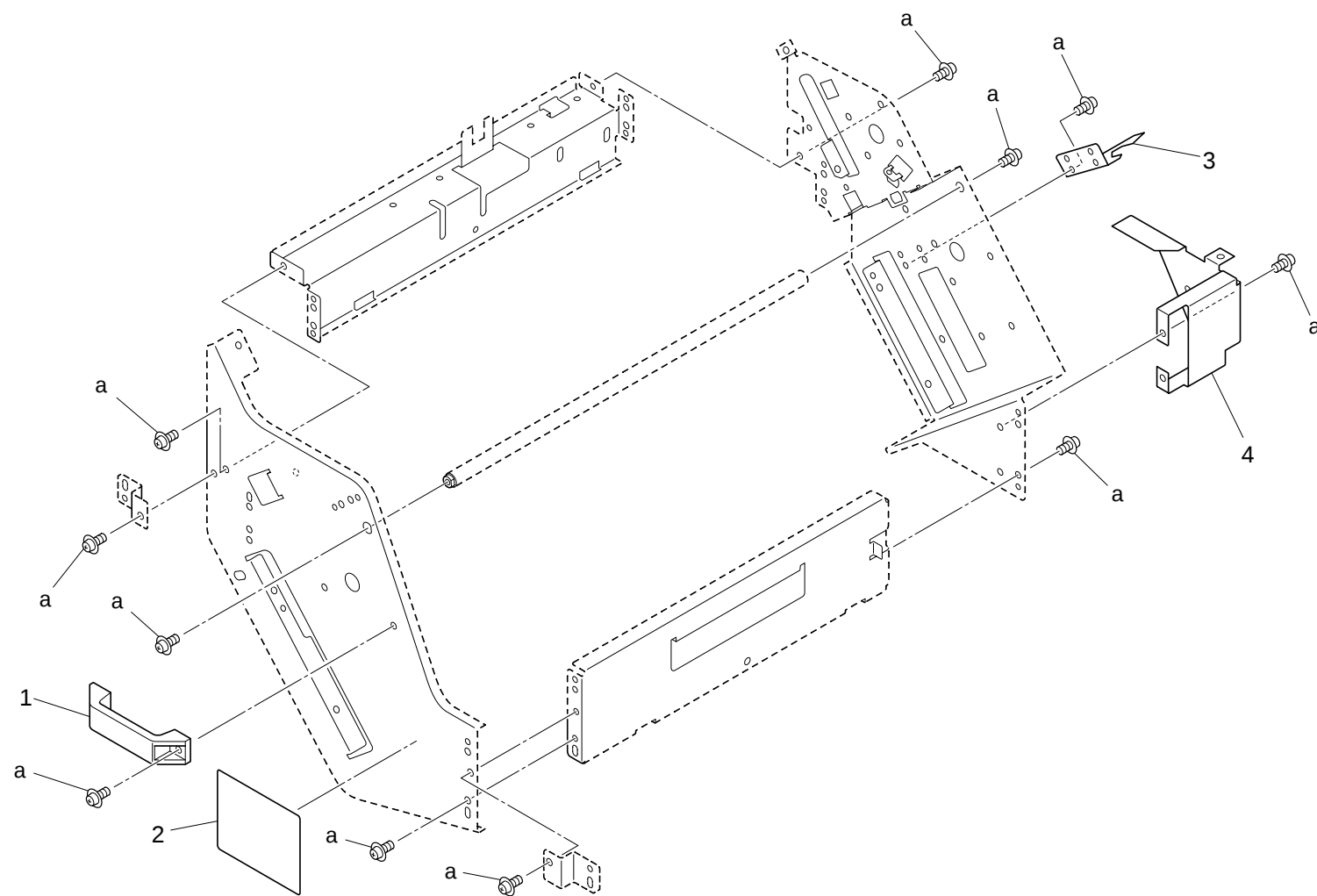


FIG. 14 DF-630 (14)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A822121	KNOB	a-5A807460
2	5HB10830	STAPLE HANDLING LABEL	
3	5HB10550	LOCKING CAM	
4	5C410330	WIRING ROTARY PLATE/2	

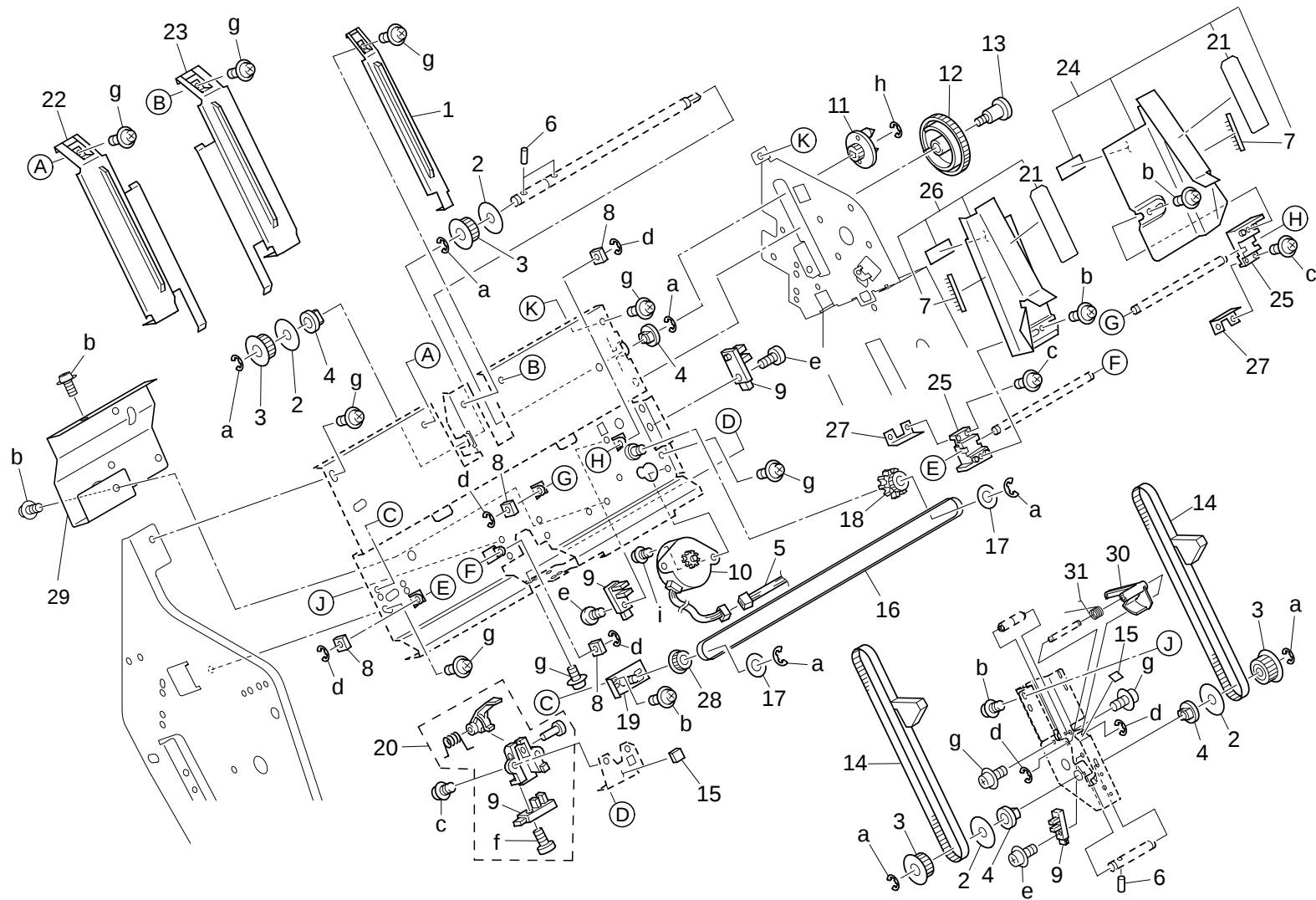


FIG. 15 DF-630 (15)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB11010	GUIDE PLATE/3	a-5A807490
2	5A910790	BELT HOLDER	b-5A810180
3	5A910810	BELT DRIVING PULLEY(Z=18)	c-5A809690
4	5A811470	METAL	d-5A808630
5	5HB11500	FNS WIRING/G	e-5A809700
6	5A815900	PIN(B)(3X14)	f-5A912170
7	5HB10970	NEUTRALIZING BRUSH	g-5A807450
8	5A908120	STOPPER SHEET	h-5A808640
9	5HA11390	PHOTO SENSOR	i-5A807430
10	5C411320	FNS CORRECTION MOTOR	
11	5HB11420	COUPLING GEAR(Z=18)	
12	5A910720	BELT DETECTING GEAR(Z=102)	
13	5A910730	BELT DETECTING SCREW	
14	5HB10040	PAPER EXIT BELT	
15	5A823820	STICK MATERIAL	
16	5A910830	BELT/A(L=752)	
17	5A910840	BELT HOLDER/B	
18	5A910820	REGULATION GEAR/S(Z=55,28)	
19	5A910860	TENSION PLATE ASS'Y	
20	5HB10950	SENSOR COVER ASSEMBLY	
21	5HB10610	PAPER EXIT GUIDE SHEET	
22	5HB10990	GUIDE PLATE/1	
23	5HB11320	GUIDE PLATE/2	
24	5HB10730	REGULATING PLATE/REAR ASSEMBLY	
25	5A910750	ROCKING BLOCK ASS'Y	
26	5HB10720	REGULATING PLATE/FRONT ASSEMBLY	
27	5A910760	BELT HOLDER PLATE	
28	5A910850	IDLER PULLEY(Z=28)	
29	5HB10570	BOTTOM PLATE COVER	
30	5HB10700	PAPER DETECTING ACTUATOR	
31	5HB10710	PRESSURE SPRING	

FIG. 16 DF-630 (16)

5HB

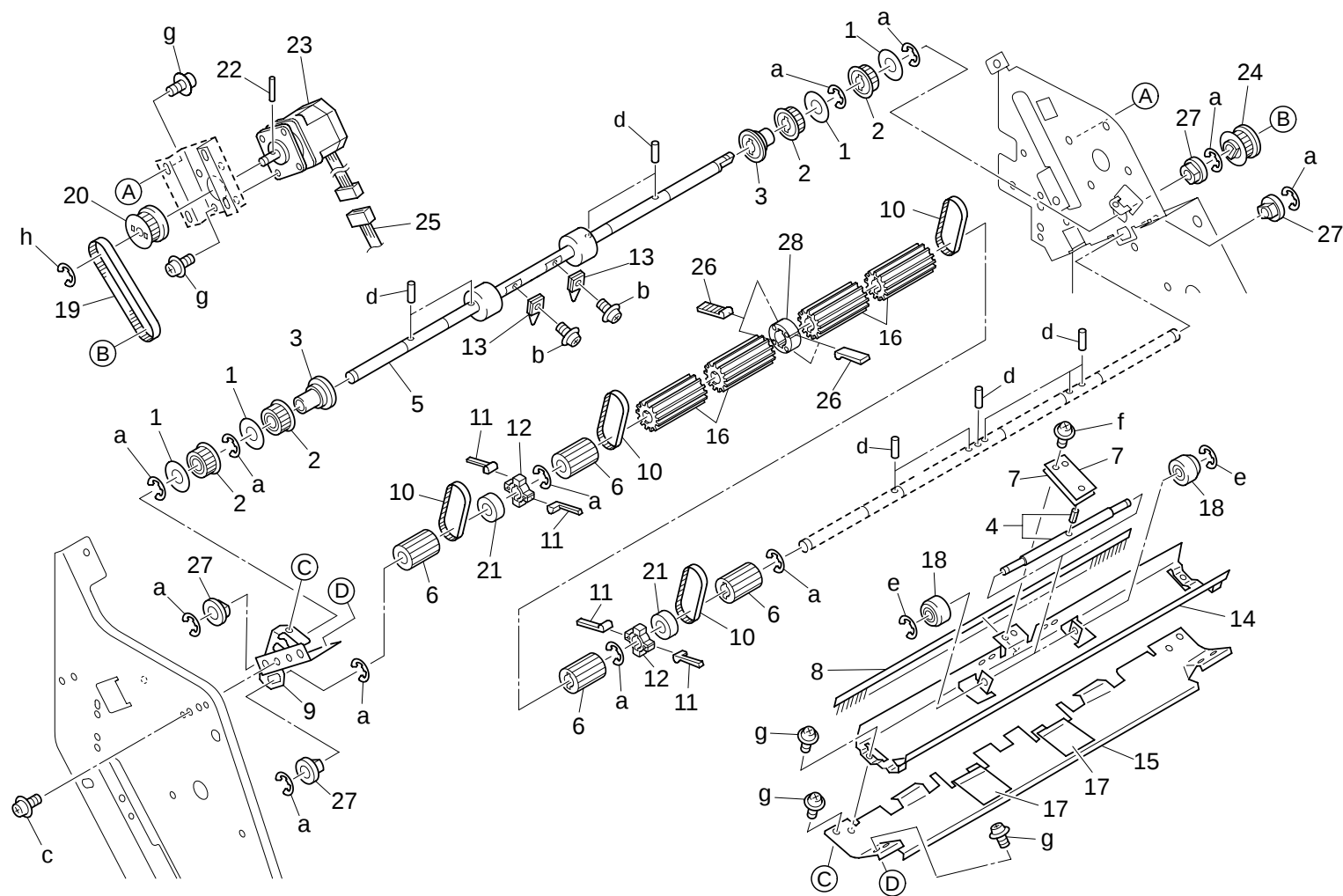


FIG. 16 DF-630 (16)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A911040	BELT HOLDER/B	a-5A807490
2	5A911050	ENTRANCE GUIDE PULLEY/A	b-5HA50100
3	5A911220	CONVEYANCE AUX COLLAR	c-5A807460
4	5A910910	CONVEYANCE PRESSURE SHAFT ASSY	d-5HA50350
5	5HB10050	DRIVING ROLLER	e-5A812850
6	5HB10500	BELT DRIVEN PULLEY/1(Z=22)	f-5A807440
7	5A908430	CONVEYANCE PRESSURE SPRING	g-5A807450
8	5A909330	NEUTRALIZING BLUSH	h-5A808640
9	5HB10470	SHFT HOLDER MOUNTING PLATE	
10	5HB10520	ENTRANCE DRIVEN BELT(L=102)	
11	5HB10680	REGULATING BELT/3	
12	5HB10530	BELT MOUNTING ROLLER	
13	5C410590	REGULATING BELT/2	
14	5HB11330	CONVEYANCE GUIDE PLATE/A	
15	5HB10600	CONVEYANCE GUIDE COVER	
16	5HB10650	ROCKING GEAR/1(Z=14)	
17	5C410680	CONVEYANCE GUIDE SHEET/2	
18	5A909060	CONVEYANCE ROLLER	
19	5A909540	BELT/E(L=180)	
20	5HB11410	MOTOR PULLEY(Z=18)	
21	5HB10690	SPACER	
22	5A811870	PIN (2X8)	
23	5HB10300	DRIVING MOTOR ASSEMBLY	
24	5A908190	DRIVING PULLEY/A	
25	5HB10800	FNS WIRING/I	
26	5HB11000	REGULATING BELT/1	
27	5A811470	METAL	
28	5HB10540	BELT MOUNT ROLLER	

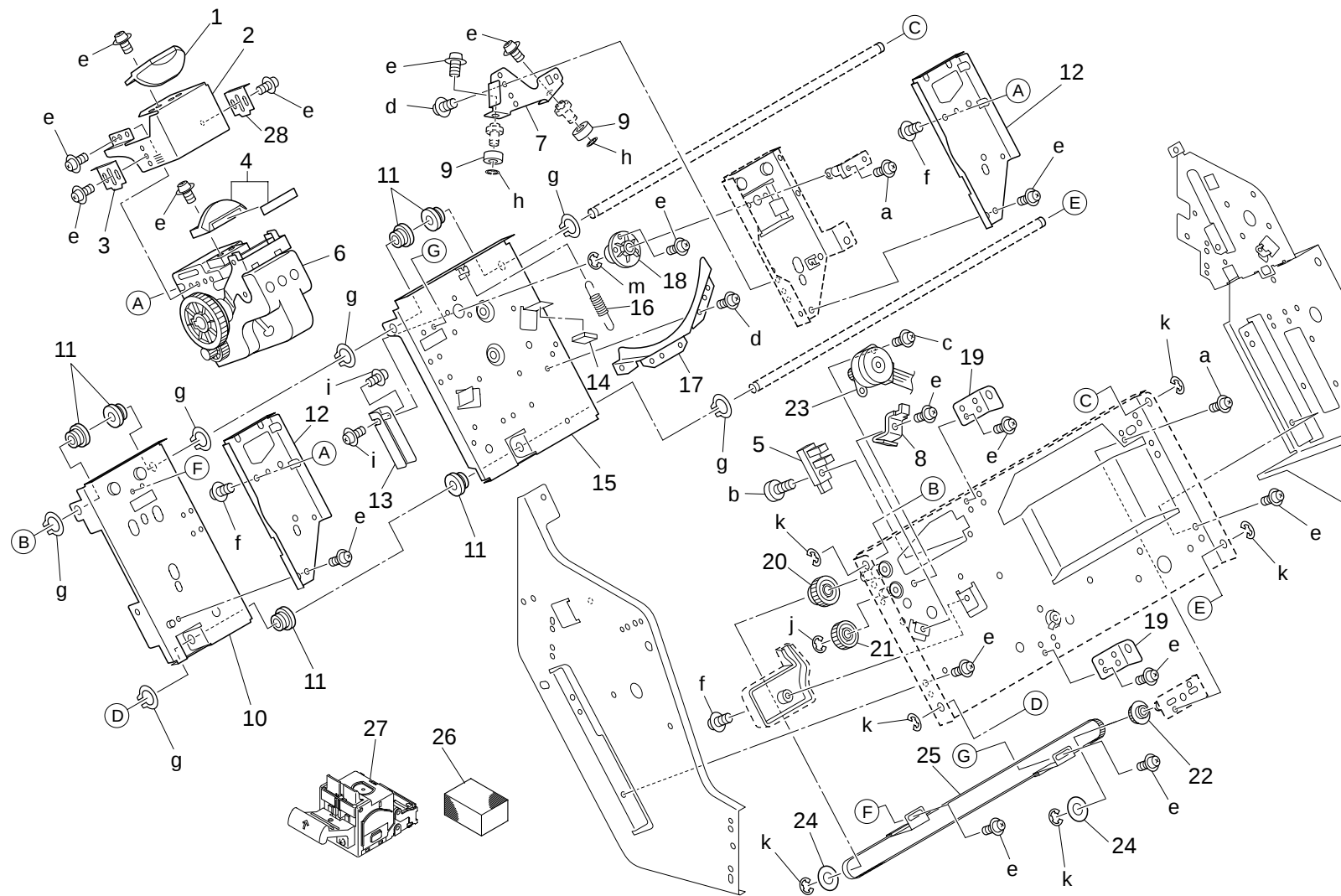


FIG. 17 DF-630 (17)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB10480	STAPLE GUIDE BLOCK/UPPER	a-5A813080
2	5HB10490	STAPLE COVER	b-5A809700
3	5HB10580	STOPPER/FRONT	c-5A819070
4	5HB10630	STAPLE GUIDE BLOCK ASSEMBLY	d-5A807440
5	5HA11390	PHOTO SENSOR	e-5A807450
6	5HB10030	STAPLE MAIN BODY	f-5A807460
7	5HB10400	ROTARY PLATE/C	g-5HA50290
8	5HB10890	AUXILIARY COVER	h-5A808630
9	5HB10410	ROTARY ROLLER	i-5A807900
10	5HB10740	SLIDE PLATE/2 ASSEMBLY	j-5A808640
11	5HB10440	SLIDE SHAFT HOLDER	k-5A807490
12	5HB10450	STAPLE MOUNTING PLATE	m-5A816190
13	5HB10420	CAM LEVER	
14	5HB10380	STICKING PART	
15	5HB10350	SLIDE PLATE/1	
16	5HB10360	SPRING	
17	5HB10390	GUIDE PLATE	
18	5HB10370	GUIDE BLOCK	
19	5HB10340	SHAFT SUPPORT PLATE	
20	5HB10330	SLIDE GEAR(Z=19)	
21	5A911500	STAPLE DRIVING GEAR(Z=51,21)	
22	5HB10430	IDLING PULLEY(Z=19)	
23	5C411330	CORRECTION MORTOR	
24	5A910840	BELT HOLDER/B	
25	5HB10320	DRIVING BELT/1(L=900)	
26	5HB10010	STAPLE FOR 100 SHEETS	
26	5HB10840	STAPLE(FOR 50 SHEETS)	
27	5HB10860	STAPLE CASE(FOR 100 SHEETS)	
27	5HB10850	STAPLE CASE(FOR 50 SHEETS)	
28	5HB10590	STOPPER/REAR	

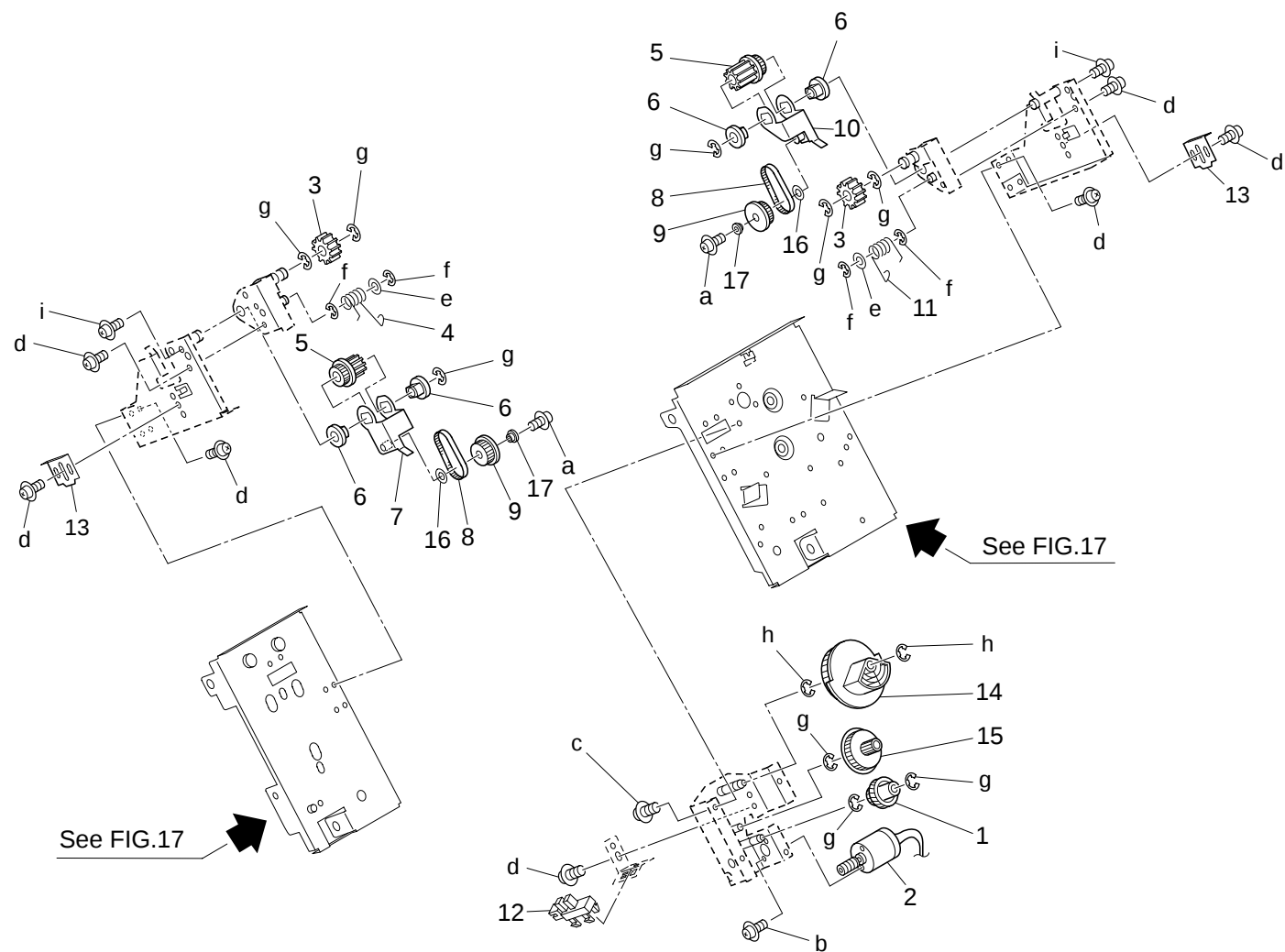


FIG. 18 DF-630 (18)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5A814120	PAPER LIFT UP GEAR(D)(Z=40,15)	a-5HA50030
2	5C610240	PAPER FEEED MOTOR ASSEMBLY	b-5A912130
3	5HB10290	DRIVE GEAR/6(Z=16)	c-5A807440
4	5HB10660	PAPER HOLDING SPRING/1	d-5A807450
5	5HB10510	ROCKING PULLEY/2(Z=26)	e-5A814200
6	5F715010	SHAFT HOLDER	f-5A808630
7	5HB10750	OSCILLATE PLATE/1 ASSEMBLY	g-5A808640
8	5HB10560	ROCKING BELT(L=116)	h-5A807490
9	5HB10620	ROCKING PULLEY/2(Z=30)	i-5A810900
10	5HB10760	OSCILLATE PLATE/2 ASSEMBLY	
11	5HB10670	PAPER HOLDING SPRING/2	
12	5C319250	PHOTO SENSOR	
13	5HB10460	STOPPER/1	
14	5HB10020	STAPLE ROTARY GEAR	
15	5A814150	PAPER LIFT UP GEAR(C)(Z=15,70)	
16	5A813070	SPACER(B)	
17	5HB10640	OSCILLATE SHAFT/3	

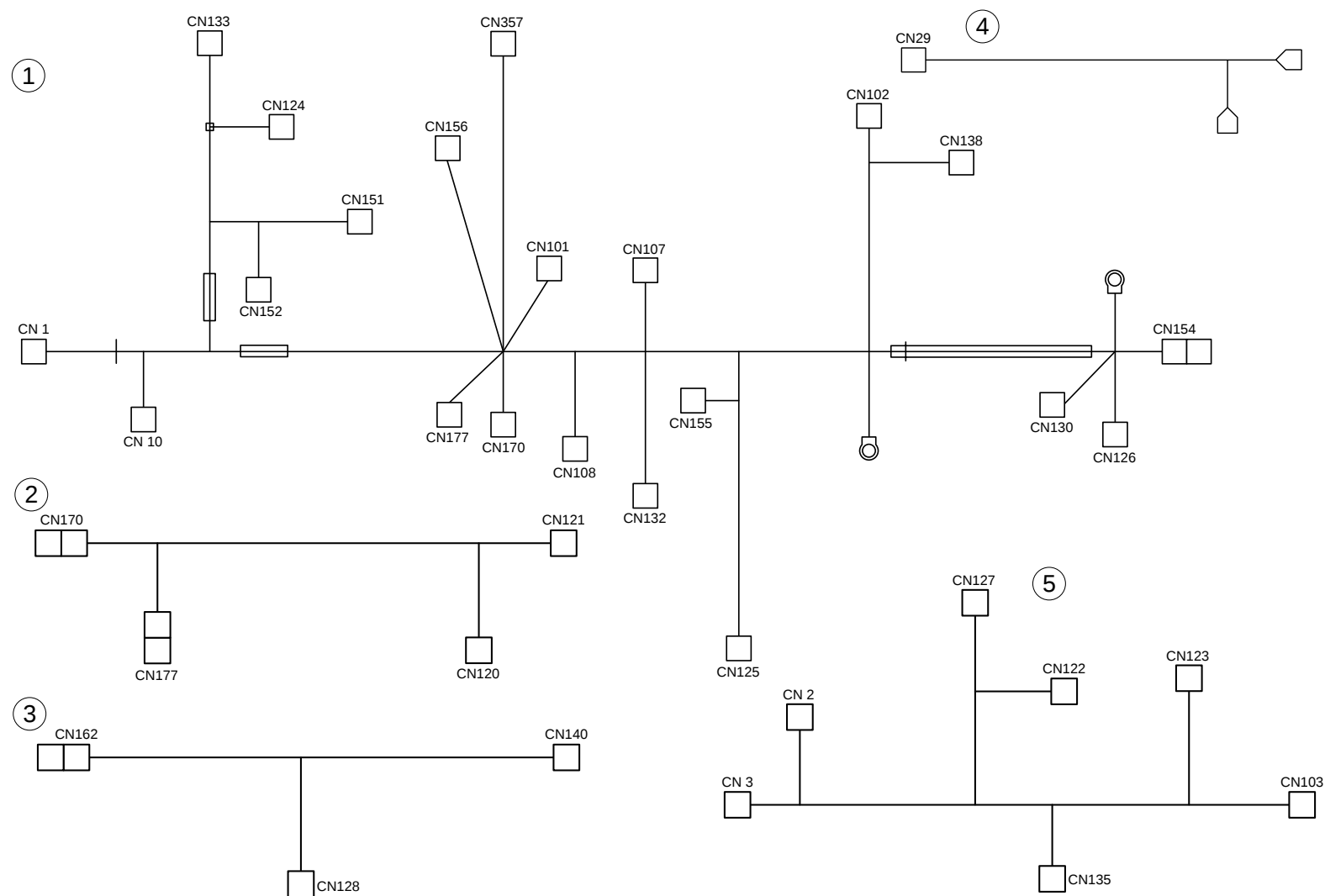


FIG. 19 DF-630 (19)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB11470	FNS WIRING/A	
2	5HB11480	FNS WIRING/B	
3	5HB11500	FNS WIRING/G	
4	5C411370	FNS WIRING/D	
5	5HB11490	FNS WIRING/C	

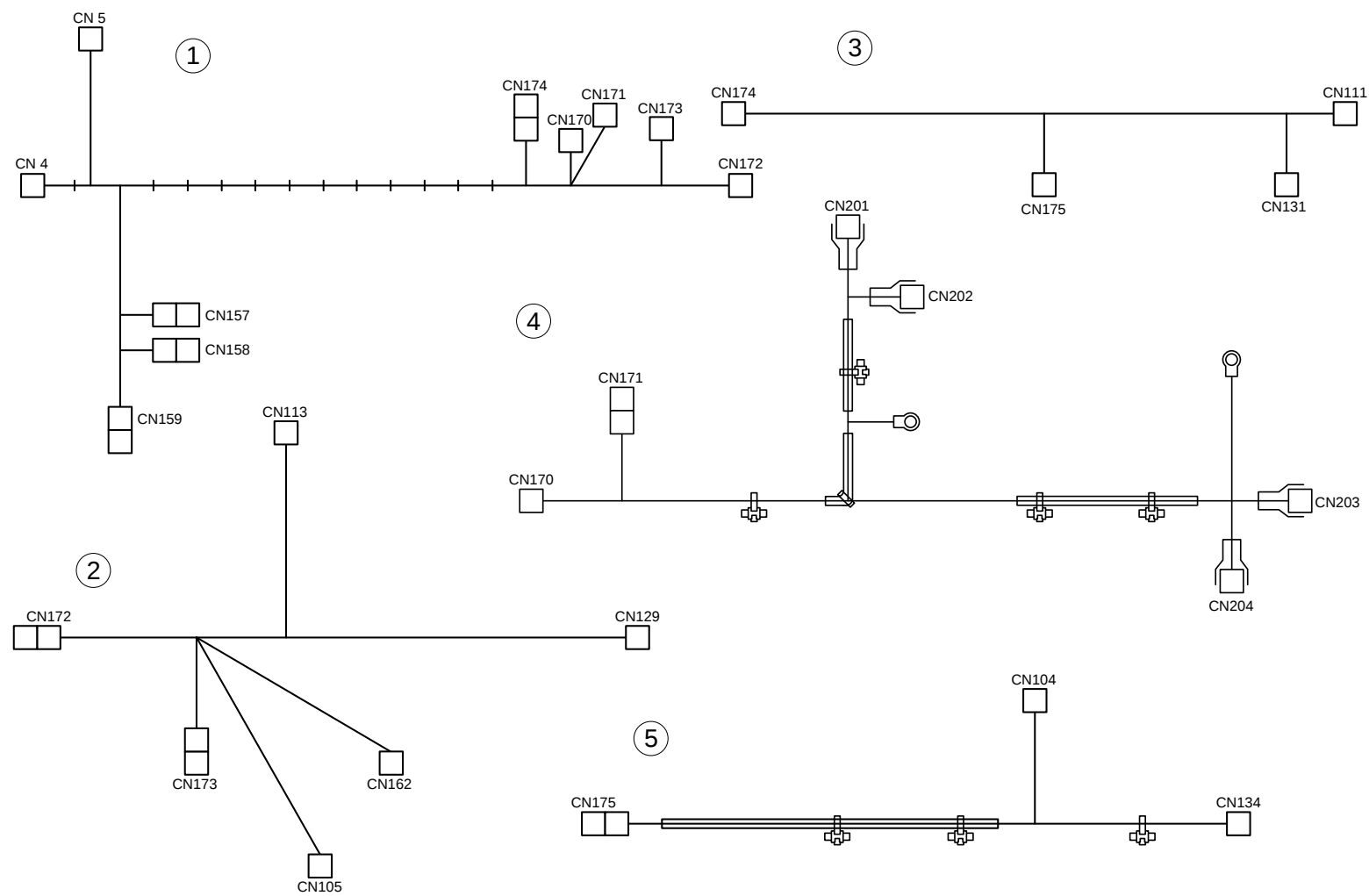


FIG. 20 DF-630 (20)

5HB

Ref.No.	Parts No.	Description	Standard parts
1	5HB10770	FNS WIRING/E	
2	5HB10780	FNS WIRING/F	
3	5HB10800	FNS WIRING/I	
4	5HB10790	FNS WIRING/H	
5	5HB10810	FNS WIRING/U	

INDEX

5HB

Parts No.	Description	Fig. No.
5A808170	EXTERNAL AUX PANEL	3
5A808200	KEY COUNTER LID	3
5A808530	MAGNET PLATE	2
5A808710	SCREW COVER	2
5A811470	METAL	8,10,11,15,16
5A811720	PAPER FEED DELIVERY SHAFT HOLD	6,7,11
5A811870	PIN (2X8)	16
5A813070	SPACER(B)	18
5A813710	MAGNET CATCH	2,7
5A814120	PAPER LIFT UP GEAR(D)(Z=40,15)	18
5A814150	PAPER LIFT UP GEAR(C)(Z=15,70)	18
5A815900	PIN(B)(3X14)	10,15
5A816830	STEPPED SCREW(M3X4)	4
5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	9,10
5A818950	PAPER EXIT DRIVEN ROLLER (B)	5
5A820190	ADU CONVEYANCE SHAFT HOLDER	5
5A822060	MAGNET CATCH	1
5A822121	KNOB	14
5A823820	STICK MATERIAL	2,5,10,13,15
5A824740	PIN(A)(2X12)	4
5A825890	MAGNET CATCH	6
5A907091	CONNECTING STAY	1
5A907131	SLIDE STAY/A	3
5A907150	COVER	3
5A907221	MAIN MT PLATE	1
5A907270	CARRIAGE ROLLER/R	1
5A907330	DRIVEN SHAFT HOLDER	3
5A907340	SUPPORT PLATE/A	3
5A907620	SHAFT/LOWER	5
5A907640	REGULATION SHAFT	1
5A907720	ACTUATOR	2
5A907900	SHIFT MOTOR ASS'Y	12
5A907940	EDGE SADDLE	9
5A907990	SLIDE ARM	9,10
5A908030	STOPPER RUBBER	4,6,7
5A908040	ROLLER	9
5A908080	SHAFT HOLDER/A	9
5A908120	STOPPER SHEET	9,15
5A908160	ENTRANCE ROLLER	4,6,9
5A908190	DRIVING PULLEY/A	11,13,16

Parts No.	Description	Fig. No.
5A908200	SOLENOIDE LEVER	13
5A908220	FNS SOLENOIDE ASS'Y	13
5A908430	CONVEYANCE PRESSURE SPRING	7,9,16
5A908450	RELEASE LEVER KNOB	6,7
5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	4,6,7
5A908590	SOLENOIDE SPRING	6
5A908830	HINGE SPRING/A	7
5A908960	GUIDE SHAFT/A	7
5A908970	SOLENOID SPRING	7
5A908980	GUIDE SHAFT/B	7
5A909060	CONVEYANCE ROLLER	16
5A909160	SOLENOID ASS'Y	5
5A909250	PAPER EXIT CONVEYANCE SHAFT	10
5A909260	PAPER EXIT SUPPORT SHAFT	10
5A909270	PAPER EXIT ROLLER	10
5A909280	ROTARY STOPPER	10
5A909300	SHAFT HOLDER	10
5A909310	PAPER EXIT PRESSURE SPRING	10
5A909320	PAPER EXIT GUIDE STAY	10
5A909330	NEUTRALIZING BLUSH	1,5,8,10,16
5A909350	PAPER EXIT GUIDE SHEET	10
5A909420	PAPER EXIT ROLLER	11
5A909440	ROTARY DISK ASS'Y	11
5A909461	PAPER EXIT PULLEY/A(Z=26)	11
5A909480	MOTOR PULLEY(Z=16)	11
5A909490	BELT/B(L=192)	11
5A909510	SHAFT HOLDER	11,12
5A909540	BELT/E(L=180)	12,16
5A909560	PAPER EXIT PULLEY/B(Z=40,52,26)	11
5A909570	COLLAR/A	11,12,13
5A909580	PAPER EXIT SPRING	11
5A909620	PAPER EXIT GUIDE STAY/B	10
5A909760	SLIDE SHAFT	8
5A909770	ROLLER	8
5A909800	UP-DOWN STAY	8
5A909820	UP-DOWN COVER/R	8
5A909840	UP-DOWN COVER/F	8
5A909910	TENSION PULLEY	8
5A909920	TENSION PLATE ASS'Y	8
5A909970	UP-DOWN GEAR/A(Z=44,21)	8

5HB

Parts No.	Description	Fig. No.
5A909980	UP-DOWN GEAR/B(Z=52,15)	8
5A910000	UP-DOWN PULLEY	8
5A910020	UP-DOWN GEAR/C(Z=30)	8
5A910240	SPRING	13
5A910360	PAPER EXIT GEAR(Z=100,20)	12
5A910380	DRIVING PULLEY/D(Z=30,24)	12
5A910720	BELT DETECTING GEAR(Z=102)	15
5A910730	BELT DETECTING SCREW	15
5A910750	ROCKING BLOCK ASS'Y	15
5A910760	BELT HOLDER PLATE	15
5A910790	BELT HOLDER	15
5A910810	BELT DRIVING PULLEY(Z=18)	15
5A910820	REGULATION GEAR/S(Z=55,28)	15
5A910830	BELT/A(L=752)	15
5A910840	BELT HOLDER/B	15,17
5A910850	IDLER PULLEY(Z=28)	15
5A910860	TENSION PLATE ASS'Y	15
5A910910	CONVEYANCE PRESSURE SHAFT ASSY	9,16
5A911040	BELT HOLDER/B	16
5A911050	ENTRANCE GUIDE PULLEY/A	16
5A911220	CONVEYANCE AUX COLLAR	16
5A911500	STAPLE DRIVING GEAR(Z=51,21)	17
5BA08000	ACTUATOR	3
5C319220	BALL BEARING(B)	4,5,6,7,11,12,13
5C319250	PHOTO SENSOR	18
5C319380	SHAFT HOLDER	12,13
5C330980	DRIVING SLIDE SHAFT HOLDER(A)	8
5C410020	GUIDE PLATE	9
5C410050	PAPER EXIT REINFORCING STAY	8
5C410070	SLIDE GEAR/B(Z=100)	9
5C410080	PAPER EXIT PRESSURE PLATE	1
5C410090	AUXILIARY PLATE	8
5C410100	PAPER EXIT UP-DOWN ACTUATOR	3
5C410110	WIRING GUIDE ARM	1
5C410120	UP-DOWN WIRE/R	8
5C410130	UP-DOWN WIRE/F	8
5C410140	LOCK SPRING	1
5C410150	SLIDE RAIL/RIGHT	1
5C410160	SLIDE RAIL/LEFT	1
5C410170	CARRIAGE ROLLER/1	1

Parts No.	Description	Fig. No.
5C410180	ACTUATOR/1	1
5C410210	MOTOR ASSEMBLY	8
5C410230	SIDE COVER/UPPER	2
5C410240	SIDE COVER/RIGHT	2
5C410250	SIDE COVER/LEFT	2
5C410260	HINGE PLATE/UPPER	2
5C410270	HINGE PLATE/LOWER	2
5C410330	WIRING ROTARY PLATE/2	14
5C410590	REGULATING BELT/2	16
5C410680	CONVEYANCE GUIDE SHEET/2	16
5C410790	CONVEYANCE PRESSURE SPRING	6
5C410810	PAPER GUIDE PART	6
5C410820	PRESSURE RUBBER	7
5C410850	HINGE SPRING/C	6
5C410860	HINGE SPRING/D	6
5C410950	CONVEYANCE DRIVING ROLLER/A	4
5C410970	NEUTRALING PLATE	5
5C410980	EARTH PLATE	5
5C410990	OPEN-CLOSE LEVER/1	4
5C411000	OPEN-CLOSE/2	4
5C411040	CONVEYANCE PRESSURE SPRING	4
5C411100	TENSION SHAFT HOLDER	4
5C411150	DRIVING PULLEY/A(Z=40/24)	12
5C411160	SLIDE GEAR/A(Z=100)	12
5C411200	DRIVE CONNECTING GEAR(Z=18)	12
5C411230	BELT/D(L=228)	13
5C411240	BELT/C(L=207)	13
5C411250	BELT/E(L=222)	4,5
5C411260	BELT/F(L=315)	11
5C411300	PAPER EXIT DRIVING BELT/B(L=267)	12,13
5C411320	FNS CORRECTION MOTOR	15
5C411330	CORRECTION MOTOR	17
5C411370	FNS WIRING/D	3,19
5C411610	SLIDE STOPPER/A	8
5C411650	MAIN MOUNT PLATE/UPPER	1
5C411660	MAIN MOUNT PLATE/LOWER	1
5C510010	PAPER EXIT UP-DOWN TRAY/1	8
5C510020	PAPER EXIT UP-DOWN TRAY/2	8
5C510030	UPPER PLATE	2
5C510050	SIDE COVER /FRONT	2

5HB

Parts No.	Description	Fig. No.
5C510060	REAR COVER	3
5C510070	SEAL	2
5C510080	BELT TENSION SPRING	13
5C511090	DOUBLE FEED FIXED COLLAR	4
5C511100	SWITCH INSULATING SHEET	3
5C511130	ROLLER	1
5C511140	RELEASE KNOB	6
5C511160	DRIVING PULLEY/C(Z=30/24)	13
5C511170	STOPPER RUBBER	1
5C511180	LOCK LEVER	1
5C511210	DRIVING PULLEY/B(Z=24)	4,5
5C511220	CAM FOLLOWER SLIDE SCREW	1
5C511230	PAPER EXIT TRAY/1	2
5C511240	PAPER EXIT TRAY/2	2
5C511280	SENSOR COVER	7
5C511290	PAPER FEED DRIVING MOTOR	11
5C610240	PAPER FEED MOTOR ASSEMBLY	18
5C710620	INTER LOCK SWITCH	3
5C710710	OPEN-CLOSE LEVER	4
5D510310	MAIN BODY FIXING PLATE/1	1
5F715010	SHAFT HOLDER	18
5HA10440	MAIN BODY FAN MOTOR	3
5HA11390	PHOTO SENSOR	1,3,4,5,6,7,9,10, 12,15,17
5HB10010	STAPLE FOR 100 SHEETS	17
5HB10020	STAPLE ROTARY GEAR	18
5HB10030	STAPLE MAIN BODY	17
5HB10040	PAPER EXIT BELT	15
5HB10050	DRIVING ROLLER	16
5HB10060	CONTROL UNIT	1
5HB10070	SENSOR PROTECT BLOCK	1
5HB10080	CONVEYANCE SLIDE SHAFT	9
5HB10090	DRIVE GEAR/E(Z=30)	9
5HB10100	REAR MOUNTING PLATE	3
5HB10110	HINGE SPRING/B	7
5HB10120	CONVEYANCE GUIDE SHEET/B	7
5HB10130	CONVEYANCE PRESSING SPRING/2	4
5HB10140	PAPER EXIT STOPPER SHEET/1	8
5HB10150	PAPER EXIT STOPPER SHEET/2	8
5HB10160	PAPER EXIT DETECTING ACTUATOR	5

Parts No.	Description	Fig. No.
5HB10170	PAPER EXIT SIDE PLATE/FRONT	1
5HB10180	PAPER EXIT SIDE PLATE/REAR	1
5HB10190	PAPER EXIT PRESSING LEVER	5
5HB10200	PAPER EXIT PRESSING PLATE/1	5
5HB10210	PAPER EXIT PRESSING PLATE/2	5
5HB10220	PAPER EXIT ROLLER/A	5
5HB10230	SOLENOID ASSEMBLY	5
5HB10240	SENSOR MOUNTING PLATE ASSEMBLY	5
5HB10250	PAPER EXIT DRIVING PULLEY/C	5
5HB10260	SLIDE GEAR/D(Z=34/72)	9
5HB10270	SLIDE GEAR/E(Z=62/100)	9
5HB10280	SHAFT HOLDER/2	12
5HB10290	DRIVE GEAR/6(Z=16)	18
5HB10300	DRIVING MOTOR ASSEMBLY	16
5HB10310	BELT HOLDER	5
5HB10320	DRIVING BELT/1(L=900)	17
5HB10330	SLIDE GEAR(Z=19)	17
5HB10340	SHAFT SUPPORT PLATE	17
5HB10350	SLIDE PLATE/1	17
5HB10360	SPRING	17
5HB10370	GUIDE BLOCK	17
5HB10380	STICKING PART	17
5HB10390	GUIDE PLATE	17
5HB10400	ROTARY PLATE/C	17
5HB10410	ROTARY ROLLER	17
5HB10420	CAM LEVER	17
5HB10430	IDLING PULLEY(Z=19)	17
5HB10440	SLIDE SHAFT HOLDER	17
5HB10450	STAPLE MOUNTING PLATE	17
5HB10460	STOPPER/1	18
5HB10470	SHFT HOLDER MOUNTING PLATE	16
5HB10480	STAPLE GUIDE BLOCK/UPPER	17
5HB10490	STAPLE COVER	17
5HB10500	BELT DRIVEN PULLEY/1(Z=22)	16
5HB10510	ROCKING PULLEY/2(Z=26)	18
5HB10520	ENTRANCE DRIVEN BELT(L=102)	16
5HB10530	BELT MOUNTING ROLLER	16
5HB10540	BELT MOUNT ROLLER	16
5HB10550	LOCKING CAM	14
5HB10560	ROCKING BELT(L=116)	18

5HB

Parts No.	Description	Fig. No.
5HB10570	BOTTOM PLATE COVER	15
5HB10580	STOPPER/FRONT	17
5HB10590	STOPPER/REAR	17
5HB10600	CONVEYANCE GUIDE COVER	16
5HB10610	PAPER EXIT GUIDE SHEET	15
5HB10620	ROCKING PULLEY/2(Z=30)	18
5HB10630	STAPLE GUIDE BLOCK ASSEMBLY	17
5HB10640	OSCILLATE SHAFT/3	18
5HB10650	ROCKING GEAR/1(Z=14)	16
5HB10660	PAPER HOLDING SPRING/1	18
5HB10670	PAPER HOLDING SPRING/2	18
5HB10680	REGULATING BELT/3	16
5HB10690	SPACER	16
5HB10700	PAPER DETECTING ACTUATOR	15
5HB10710	PRESSURE SPRING	15
5HB10720	REGULATING PLATE/FRONT ASSEMBLY	15
5HB10730	REGULATING PLATE/REAR ASSEMBLY	15
5HB10740	SLIDE PLATE/2 ASSEMBLY	17
5HB10750	OSCILLATE PLATE/1 ASSEMBLY	18
5HB10760	OSCILLATE PLATE/2 ASSEMBLY	18
5HB10770	FNS WIRING/E	20
5HB10780	FNS WIRING/F	20
5HB10790	FNS WIRING/H	20
5HB10800	FNS WIRING/I	16,20
5HB10810	FNS WIRING/U	20
5HB10820	JAM HANDLING LABEL	2
5HB10830	STAPLE HANDLING LABEL	14
5HB10840	STAPLE(FOR 50 SHEETS)	17
5HB10850	STAPLE CASE(FOR 50 SHEETS)	17
5HB10860	STAPLE CASE(FOR 100 SHEETS)	17
5HB10870	HANDLE	2
5HB10880	FRONT DOOR ASSEMBLY	2
5HB10890	AUXILIARY COVER	17
5HB10900	BELT TENSION ROLLER	12
5HB10910	TENSION ROLLER/A	12
5HB10920	PAPER EXIT ASSEMBLY	10
5HB10930	PAPER GUIDE PLATE/MIDDLE ASSEMBLY	10
5HB10940	SOLENOID ASSEMBLY	10
5HB10950	SENSOR COVER ASSEMBLY	10,15
5HB10960	GEAR /E(Z=20)	12

Parts No.	Description	Fig. No.
5HB10970	NEUTRALIZING BRUSH	15
5HB10980	PAPER EXIT GUIDE SHEET	11
5HB10990	GUIDE PLATE/1	15
5HB11000	REGULATING BELT/1	16
5HB11010	GUIDE PLATE/3	15
5HB11020	CONVEYANCE PRESSING SPRING/1	7
5HB11030	CONVEYANCE GUIDE/A	6
5HB11040	CONVEYANCE GUIDE PLATE/B	6
5HB11050	CONVEYANCE GUIDE PLATE/C	7
5HB11060	CONVEYANCE GUIDE PLATE/D	7
5HB11070	CONVEYANCE GUIDE PLATE/E	7
5HB11080	CONVEYANCE GUIDE PLATE	7
5HB11090	CONVEYING ROLLER/A	6
5HB11100	CONVEYING ROLLER/B	6
5HB11110	PAPER EXIT GUIDE PLATE/UPPER	11
5HB11120	CONVEYANCE DRIVING PLATE	7
5HB11130	CONVEYANCE ROLLER/C	7
5HB11140	SUIDE PLATE/LOWER	9
5HB11150	PAPER EXIT GUIDE PLATE/A	4
5HB11160	PAPER EXIT GUIDE PLATE/C	4
5HB11170	CONVEYANCE GUIDE PLATE/1	4
5HB11180	CONVEYANCE GUIDE PLATE/2	4
5HB11190	CONVEYANCE GUIDE PLATE/3	4
5HB11200	PAPER EXIT COVER ASSEMBLY	5
5HB11210	PAPER EXIT GUIDE PLATE/D	5
5HB11220	GUIDE SHEET	5
5HB11230	SOLENOID MOUNTING PLATE	10
5HB11240	SOLENOID LEVER	10
5HB11250	SOLENOID SPRING	10
5HB11260	EXIT SENSOR ASSEMBLY	5
5HB11270	STOPPER	10
5HB11280	STOPPER PAD/1	10
5HB11290	STOPPER PAD/2	10
5HB11300	PAPER EXIT DRIVING SHAFT	11
5HB11310	PAPER EXIT GUIDE PLATE	11
5HB11320	GUIDE PLATE/2	15
5HB11330	CONVEYANCE GUIDE PLATE/A	16
5HB11340	DRIVEN ROLLER/B	7
5HB11350	DETECTING SENSOR/2	6,7
5HB11360	SLEEVE	12

Parts No.	Description	Fig. No.
5HB11370	BASE PLATE SUPPORT RUBBER	12
5HB11380	CONVEYANCE DRIVING PULLEY(Z=24/51)	12
5HB11390	DRIVE PULLEY/A	5
5HB11400	DRIVE PULLEY/C(Z=24)	13
5HB11410	MOTOR PULLEY(Z=18)	16
5HB11420	COUPLING GEAR(Z=18)	15
5HB11430	IDLING GEAR(Z=24)	13
5HB11440	BELT/A(L=315)	12
5HB11450	BELT/B(L=558)	12,13
5HB11460	PAPER EXIT DRIVING BELT/C	5
5HB11470	FNS WIRING/A	19
5HB11480	FNS WIRING/B	5,19
5HB11490	FNS WIRING/C	19
5HB11500	FNS WIRING/G	15,19
5HB11510	ROM ASSEMBLY	1
5HB11520	SENSOR STOPPER PART	11
5HB11530	CAUTION LABEL/C	2
5HB11540	CAUTION LABEL/A	2
5HB11550	PAPER PULLEY	12
5HC10010	SHIFT MOTOR A'SSY	9
5HC10040	CONVEYANCE ROLLER/C	6
5HC10050	PAPER EXIT ROLLER/B	5
5HC10060	CONVEYANCE MOTOR A'SSY	12
5HC10070	ROLLING BEARING	12
5HC10110	CONVEYANCE CLEANING BRUSH	7

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